

# **SWIMMING POOLS DEHUMIDIFIERS**



**SERIES** 





**TECNICAL MANUAL** 

















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The SRH manual, contains any information that is needed for a correct use of the equipment while safeguarding operator safety, according to what indicated in the actual directives on units safety.

### AIM AND CONTENTS OF THIS MANUAL

This manual provides basic information on the installation, operation and maintenance off the SRH unit. It is addressed to machine operators and it enables them to use the equipment efficiently, even if they do not have any previous specific knowledge of it. This manual describes the characteristics of the equipment at the time it is being put on the market; therefore it may not capture later technological improvements introduced by HIDROS SRL as part of its constant endeavour to enhance the performance, ergonomics, safety and functionality of its products.

#### **HOW TO KEEP THIS MANUAL**

The manual must be always with the unit it refers to. It must be stored in a safe place, away from the dust and moisture. It must be accessible to all users who shall consult it any time they are in doubt on how to operate the equipment.

HIDROS SRL reserves the right to modify its products and related manuals without necessarily updating previous versions of the reference material. The customer shall store any updated copy of the manual or parts of it delivered by the manufacturer as an attachment to this manual.

HIDROS SRL is available to give any detailed information about this manual and to give information regarding the use and the maintenance of its own units.

#### **GRAPHIC SYMBOLS**



Indicates operations that can be dangerous for people and/or disrupts the correct operation of the equipment..



Indicates prohibited operations.



Indicates important information that the operator must follow in order to guarantee the correct operation of the equipment in complete safety



### **SAFETY LAWS**

The units single components or the complete units produced by HIDROS have been designed according to the actual CE and national Directives. For the detailed list of the project technical Directives, refer to the CE declaration enclosed.

### **GENERAL SAFETY GUIDELINES**

Before beginning to operate on SRH units every user must be perfectly knowledgeable about the functions of the equipment and its controls and must have read and understood the information container in this manual.



It's strictly forbidden to remove and/or camper with any safety device.



Any routine or not-routine maintenance operation shall be carried out when the equipment has been shut down, disconnected from electric and pneumatic power source and after its pneumatic system has been discharged.



Do not put your hands or insert screwdrivers, spanners or other tools into moving parts of the equipment.



The equipment supervisor and the maintenance man must receive training suitable for the performance of their tasks in safety



Operators must know how to use personal protective devices and must know the accident-prevention guidelines contained in national and international laws and norms.



#### **WORKERS' HEALTH AND SAFETY**

The European Community has emanated some Directives about worker's safety and health which the employers have to respect and make the others respect. For the detailed list, see the CE declaration enclosed.



Do not tamper with or replace parts of the equipment without the specific consent of the manufacturer. The manufacturer shall have no responsibility whatsoever in case of unauthorised operations.



Using components, expendable materials or spare parts that do not correspond to those recommended by the manufacturer and/or listed in this manual may be dangerous for the operators and/or damage the equipment



The operator's workplace must be kept clean, tidy and free from objects that may camper free movements. Appropriate lighting of the work place shall be provided so as to allow the operator to carry out the required operations safely. Poor or too strong lighting can cause risks.



Ensure that work places are always adequately ventilated and that aspirators are working, in good condition and in compliance with the requirements of the laws in force...

### PERSONAL PROTECTIVE EQUIPMENT

When operating and maintaining the SRH unit, use the following personal protective equipment.



Equipment: people who make maintenance or work with the unit, must wear an equipment in accordance with the safety Directives. They must wear accident prevention shoes with anti-slip sole where the paving is slippery.



Gloves: During the cleanings and the maintenance operations, it's necessary the use of appropriate gloves. In case of gas recharge, it's compulsory the use of appropriate gloves to avoid the risk of freezing.





Mask and googles: Respiratory protection (mask) and eye protection (goggles) should be used during cleaning and maintenance operations.

### **SAFETY SIGNS**

The equipment features the following safety signs, which must be complied with:



General hazard



**Electric shock hazard** 



### **TECHNICAL CHARACTERISTICS**

SRH dehumidifiers series are highly performances units designed for swimming pool applications where it is necessary to control humidity and to prevent condensation to guarantee optimal comfort.

#### Frame

All SRH units are made from hot-galvanised thick sheet metal, painted with polyurethane powder enamel at 180°C to ensure the best resistance against the atmospheric agents. The frame is self-supporting with removable panels. All screws and rivets are in stainless steel. The colour of the units is RAL 7035

### Refrigerant circuit

The refrigerant gas used in these units is R407C. The refrigerant circuit is made by using international primary brands components and according to ISO 97/23 concerning welding procedures. All units are supplied with two circuits, each refrigerant circuit is totally independent from the other. Any incorrect operation of one circuit does not influence the other circuit. The refrigerant circuit includes:

**SRH** liquid line manual shut-off valve, sight glass, filter drier, thermal expansion valve with external equalizer, Schrader valves form maintenance and control, pressure safety device (according to PED regulation).

**SRH/WZ** these versions are supplied with one refrigerant circuit identical to the SRH version, the second circuit includes: one way valves, solenoid valves, liquid receiver, water heat recovery, liquid line shut-off valve, sight glass, filter drier, thermal expansion valve with external equalizer, Schrader valves formaintenance and control, pressures a fety device.

#### Compressors

The compressors are scroll type with crankase heater and thermal overload protection by a klixon embedded in the motor winding. The compressors are mounted on rubber vibration dampers and they can be supplied wih sound attenuation jacket to reduce the noise emission (option). The compressor crankcase heater is always powered when the unit is in stand-by. The inspection on the compressors is possible only through the unit front panel.

### Condensers and evaporators

Condensers and evaporators are made of copper pipes and aluminium fins. All evaporators are painted with epoxy powders to prevent corrosion problem due to their use in aggressive environments. The diameter of the copper pipes is 3/8" and the thickness of the aluminium fins is 0,1 mm. The tubes are mechanically expanded into the aluminium fins to improve the heat exchange factor. The geometry of these heat exchangers guarantees a low air side pressure drop and then the use of low rotation (and low noise emission) fans. All units are supplied, standard, with a Stainless steel drip tray and all evaporators are supplied with a temperature sensor used as automatic defrost probe.

#### Heat recovery

It is supplied on the SRH/WZ, factory mounted, it is composed by a plate heat exchanger in molibdenum alloy, suitable for operation with chlorine water; the heat recovery is designed to reject on water about 50% of the total thermal load generated by the unit. When the heat recovery is activated, the supply air temperature of the unit is, basically, the same of the return air.

### Fans

The fans are made of galvanized steel, centrifugal type, double inlet with forward curved blades. They are statically and dynamically balanced and supplied complete of the safety fan guard according to EN 294. They are mounted on the unit frame by interposition of rubber vibration dampers. The electric motors are 4 poles (about 1500 rpm), three-phase power supply. The motors are connected to the fans by pulleys and belts. The protection class of the motors is IP 54.

### Air Filter

Supplied as standard with the unit, it is made of G3 class sysnthetic fibre filtering media (efficiency 85% by weight), 48 mm thickness.

### Electric enclosure

The electric switch board is made according to electromagnetic compatibility norms CEE 73/23 and 89/336. The accessibility to the board is possible after removing the front panel of the unit and the OFF positioning of the main switch. The moisture protection degree is IP55. In all SRH units are installed, standard, the compressors sequence relay who disables the operation of the compressor in case the power supply phase sequence is not the correct one (scroll compressors in fact, can be damaged if they rotate reverse wise). The following components are also standard installed: main switch, magnetic-thermal switches (as a protection fans and compressors), control circuit automatic breakers, compressor contactors, fan contactors. The terminal board is supplied with voltage free contacts for remote ON-OFF and general alarm.





### Microprocessors

All SRH units can be supplied with 2 kind of controls:

**Basic control**; it manages the following features: antifreeze protection, compressor timing, compressor automatic

starting sequence, defrost cycle, alarm reset, potential free contact for remote general alarm,

Advanced control; in addition to the basic control it manages a wider range of features as: setting the priority operation

mode (SRH/WZ only), managing of the main and the secondary set points, display of the alarms with historical list, time band operation, integration with hot water coil and modulating valve. Upon request the advanced control can be connected to a BMS system for the remote control and management. The technical department is available to study, together with the customer, different solutions using

MODBUS; LONWORKS; BACNET or TREND protocols.

### Electronic probe temperature-humidity

This sensor is supplied standard on the SRH/WZ versions supplied with advanced control.

It can be installed either in the room or in the return duct (to be specified before order) and allow the operation of the unit in the following modes:

- Dehumidification,
- Heating (by hot water coil),
- Dehumidification + heating,
- Dehumidification + heat recovery.

### Control and protection devices

All units are supplied with the following control and protection devices: antifreeze protection sensor, high pressure switch with manual reset, low pressure switch with automatic reset, high pressure safety valve, compressor thermal overload protection, fans thermal overload protection.

### **Testing**

All units are totally assembled and charged with refrigerant R407c. They are completely tested before the expedition. All units are in accordance to the European Directives and they are provided of CE branding and relative conformity certificate.

### **OTHER VERSIONS**

### SRH/WZ Unit with heat recovery;

The unit is designed to have one refrigerant circuit condensed by air, the other one condensed both by water and air. If the unit is supplied with the advanced control panel it is possible to set operation priorities (air or water).

In the SRH/WZ versions the heat recovery is designed to reject on the water about 50% of the total thermal load generated by the unit. When the heat recovery is activated, the supply air temperature of the unit is, basically, the same of the return air, so,in this case, the dehumidification is performed without air temperature increase. This operation mode is suitable during intermediate seasons when the humidity in the swimming pool has to be controlled but also the room air temperature overheating has to be avoided.

### Low noise version (LS)

The low noise version LS is supplied with compressors jacket and complete acoustic insulation of the compressor vane with high density sound absorbtion material.

### **ACCESSORIES**

- Basic control panel.
- Advanced control panel.
- Hot water coil.
- 3 way ON/OFF valve kit to be connected to the hot water coil.
- 3 way modulating valve to be connected to the hot water coil.
- Low noise version.
- High static pressure centrifugal fan.
- Horizontalair discharge.
- Pressure gauges.
- Air filter with frame for ducted installation.

MTSRHGB 10 REV.072008





## **SWIMMING POOL DEHUMIDIFIERS** SRH **TECHNICAL DATA**

	Mod.		1100	1300	1500	1800	2200	3000
Refrigerant			R407C	R407C	R407C	R407C	R407C	R407C
Dehumidification capacity	Dehumidification capacity (1)		1130	1280	1490	1880	2310	3050
Compressor input power (1)		Kw	14,1	16,5	19,3	23,6	27,6	37
Partial heat recovery (3)		kW	19	24	25	32	40	50
Water flow		l/h	3280	4200	4300	5500	6900	8600
Hot water coil (4)		kW	72	75	94	110	125	155
Water flow		l/h	6230	6400	7750	9580	10450	12960
Pressure drops		kPa	18	26	16	12	19	22
Nominal input current (1)		Α	30,8	34,4	36,8	41,2	51,2	62,2
Peak current (1)		Α	119	146,8	142,8	197,2	233,4	269,8
Maximum input current (2)		Α	37,8	43,8	47,4	57,8	68,2	87,5
Power supply		V/Ph/Hz			400/3+N/50			-
Air flow		m3/h	9500	10500	13000	15000	17000	26000
Fans		n°	2	2	2	2	2	3
Available static pressure		Pa	250	250	250	250	250	250
		tipo			SCF	ROLL		
Compressor		n°				2		
Refrigerant circuits		n°	2	2	2	2	2	2
Capacity steps			2	2	2	2	2	2
Temperature range		°C			10	<b>-</b> 36		
Humidity range		%				- 99		
Trainiary range		70			30 -	- 55		
0	Standard version	-ID(A)	79	80	82	82	83	84
Sound power level (5)	(LS) Low noise version	dB(A)	77	78	80	80	81	82
Sound pressure level (6)	Standard version	dB(A)	71	72	74	74	75	76
Sound pressure level (%)	(LS) Low noise version	UD(A)	69	70	72	72	73	74
standard Unit lenght		mm	1870	1870	2608	2608	2608	3608
standard unit depth		mm	850	850	1105	1105	1105	1105
standard unit height		mm	1270	1270	1566	1566	1566	1566
weight		Kg	640	710	770	830	940	1290
<u> </u>								

<sup>(1)</sup> Referred to: external temp 30 °C relative humidity 80% (2) Referred to external temp. 35 °C relative humidity 80% (3) Referred to water temp. in-out 25/30 °C, room temperature 30°C (4) Referred to room temp. 32 °C water temp. in-out 80-70 °C (5) Sound power level according to ISO 3746.

<sup>(6)</sup> Sound pressure level measured at 1 mt from the unit in free field conditions direction factor Q=2 according to ISO 3746.



# SRH 1100 PERFORMANCES DATA

al nre	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem tem	Relative humidity 50%				
10°C	148,3	9,4	3,6	12,6	
15°C	203,1	10,4	4,1	14,4	
20°C	294,4	11,6	4,9	16,9	
25°C	421,4	13,1	6,0	20,2	
30°C	542,6	14,8	7,0	23,7	
35°C	648,4	16,3	8,0	26,7	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External	[l/24h]	[kW]	[°C]	[kW]	
tem tem	Relative humidity 60%				
10°C	206,6	9,5	3,9	13,6	
15°C	300,5	10,6	4,7	16,0	
20°C	412,4	11,8	5,5	18,9	
25°C	577,1	13,3	6,8	22,8	
30°C	739,0	15,0	8,0	26,8	
35°C	871,7	16,6	9,1	30,3	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 70%				
10°C	265,9	9,8	4,3	14,7	
15°C	394,2	11,0	5,2	17,8	
20°C	549,1	12,2	6,3	21,2	
25°C	724,0	13,7	7,5	25,3	
30°C	923,1	15,5	9,0	29,9	
35°C	1045,6	17,1	10,0	33,3	

e a	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room
External temperature	[l/24h]	[kW]	[°C]	[kW]
tem	Relative humidity 80%			
10°C	344,6	10,0	4,7	16,1
15°C	493,9	11,1	5,7	19,4
20°C	685,6	12,4	7,0	23,4
25°C	885,7	14,0	8,4	27,9
30°C	1128,2	15,7	10,0	33,1
35°C	1260,9	17,4	11,1	36,7



# SRH 1300 PERFORMANCES DATA

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 50%				
10°C	185,4	10,1	3,6	13,9	
15°C	247,7	10,7	4,0	15,4	
20°C	351,8	11,7	4,7	17,9	
25°C	497,8	13,1	5,7	21,4	
30°C	640,2	14,7	6,8	25,0	
35°C	784,7	16,5	7,8	28,9	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External	[l/24h]	[kW]	[°C]	[kW]	
tem tem	Relative humidity 60%				
10°C	255,2	10,1	3,9	14,9	
15°C	360,3	10,7	4,5	17,0	
20°C	485,2	11,7	5,3	19,8	
25°C	672,4	13,1	6,4	23,9	
30°C	861,4	14,7	7,7	28,2	
35°C	1042,9	16,5	8,9	32,6	

le ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
ten T	Relative humidity 70%				
10°C	327,1	10,3	4,2	16,1	
15°C	468,3	11,0	5,0	18,8	
20°C	641,1	12,0	6,0	22,3	
25°C	839,3	13,4	7,2	26,6	
30°C	1073,4	15,0	8,6	31,6	
35°C	1250,6	16,9	9,9	36,0	

e a	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 80%				
10°C	418,9	10,3	4,6	17,4	
15°C	580,6	11,0	5,5	20,4	
20°C	789,2	12,0	6,6	24,4	
25°C	1013,9	13,4	7,9	29,1	
30°C	1297,5	15,0	9,5	34,8	
35°C	1492,3	16,9	10,8	39,5	



# SRH 1500 PERFORMANCES DATA

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem tem	Relative humidity 50%				
10°C	204,4	11,8	3,4	16,3	
15°C	276,3	13,1	3,9	18,6	
20°C	395,9	14,7	4,7	21,9	
25°C	561,1	16,7	5,7	26,3	
30°C	717,0	19,0	6,7	30,9	
35°C	855,7	21,1	7,6	34,9	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 60%				
10°C	283,6	12,1	3,7	17,7	
15°C	406,7	13,5	4,4	20,8	
20°C	552,1	15,1	5,3	24,5	
25°C	765,5	17,1	6,4	29,6	
30°C	973,0	19,4	7,6	34,9	
35°C	1146,5	21,5	8,7	39,5	

II ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 70%				
10°C	363,9	12,4	4,0	19,2	
15°C	531,3	14,0	4,9	23,1	
20°C	732,6	15,6	6,0	27,6	
25°C	957,5	17,6	7,2	32,9	
30°C	1212,5	20,0	8,6	39,0	
35°C	1372,3	22,2	9,6	43,5	

n.e	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 80%				
10°C	469,8	12,7	4,4	20,9	
15°C	663,7	14,2	5,4	25,2	
20°C	910,9	15,9	6,6	30,5	
25°C	1166,9	18,0	7,9	36,3	
30°C	1476,9	20,4	9,5	43,2	
35°C	1649,5	22,6	10,6	47,9	



# SRH 1800 PERFORMANCES DATA

a. n	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External	[l/24h]	[kW]	[°C]	[kW]	
tem		Relative humidity 50%			
10°C	263,9	15,5	7,0	21,5	
15°C	356,0	17,2	8,1	24,5	
20°C	508,8	19,3	9,6	28,8	
25°C	719,3	21,9	11,7	34,5	
30°C	916,5	24,9	13,8	40,3	
35°C	1094,7	27,6	15,7	45,6	

n.e	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem t	Relative humidity 60%				
10°C	365,3	15,8	7,6	23,2	
15°C	522,3	17,6	9,1	27,4	
20°C	707,3	19,8	10,8	32,1	
25°C	978,3	22,4	13,2	38,7	
30°C	1240,1	25,5	15,7	45,5	
35°C	1462,6	28,2	17,8	51,5	

II ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 70%				
10°C	468,8	16,2	8,3	25,2	
15°C	681,3	18,3	10,2	30,3	
20°C	937,1	20,4	12,3	36,1	
25°C	1221,8	23,2	14,7	43,0	
30°C	1543,2	26,3	17,6	50,7	
35°C	1748,0	29,1	19,6	56,5	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 80%				
10°C	604,0	16,5	9,1	27,4	
15°C	849,3	18,6	11,1	33,0	
20°C	1161,7	20,9	13,6	39,8	
25°C	1484,9	23,6	16,3	47,3	
30°C	1874,7	26,8	19,5	56,0	
35°C	2095,6	29,7	21,7	62,1	



# SRH 2200 PERFORMANCES DATA

a. n	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room
External temperature	[l/24h]	[kW]	[°C]	[kW]
tem tem		Relat	ive humidity 50%	
10°C	336,2	18,4	4,0	24,2
15°C	447,3	19,6	4,5	26,9
20°C	632,8	21,4	5,3	31,4
25°C	892,0	24,0	6,4	37,6
30°C	1143,4	27,0	7,5	44,1
35°C	1398,4	30,5	8,7	51,1

ne n	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem tem	Relative humidity 60%				
10°C	462,0	18,3	4,3	25,9	
15°C	649,4	19,5	5,0	29,7	
20°C	871,5	21,4	5,9	34,6	
25°C	1203,7	24,0	7,1	41,9	
30°C	1537,0	27,0	8,5	49,6	
35°C	1857,2	30,4	9,8	57,5	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room
External temperature	[l/24h]	[kW]	[°C]	[kW]
tem		Relat	ive humidity 70%	
10°C	591,6	18,8	4,7	28,1
15°C	843,0	20,0	5,5	32,9
20°C	1150,3	21,8	6,6	39,0
25°C	1500,8	24,5	7,9	46,6
30°C	1913,7	27,6	9,5	55,5
35°C	2225,3	31,2	10,9	63,4

II n	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem	Relative humidity 80%				
10°C	756,8	18,7	5,1	30,4	
15°C	1044,2	19,9	6,0	35,6	
20°C	1414,3	21,8	7,3	42,7	
25°C	1811,4	24,5	8,7	50,9	
30°C	2311,5	27,6	10,5	61,1	
35°C	2653,7	31,2	11,9	69,4	



# SRH 3000 PERFORMANCES DATA

ura te	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
emperatui ambiente	[l/24h]	[kW]	[°C]	[kW]	
Temper	Relative humidity 50%				
10°C	449,7	23,6	3,4	30,5	
15°C	597,1	25,4	3,8	34,2	
20°C	841,8	28,0	4,4	39,9	
25°C	1180,6	31,6	5,3	48,0	
30°C	1504,4	35,8	6,3	56,3	
35°C	1822,9	40,5	7,3	65,1	

al ure	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room	
External temperature	[l/24h]	[kW]	[°C]	[kW]	
tem tem	Relative humidity 60%				
10°C	618,4	23,7	3,6	32,7	
15°C	868,0	25,5	4,2	37,8	
20°C	1161,0	28,1	4,9	44,2	
25°C	1595,6	31,7	6,0	53,4	
30°C	2025,7	35,9	7,1	63,2	
35°C	2426,0	40,6	8,2	73,0	

le ure	Dehumidification capacity	Dehumidification capacity Input power Air temperature increase								
External temperature	[l/24h]	[kW]	[°C]	[kW]						
ten T	Relative humidity 70%									
10°C	791,2	24,2	3,9	35,5						
15°C	1126,1	26,1	4,6	41,8						
20°C	1531,6	28,8	5,5	49,7						
25°C	1988,2	32,6	6,6	59,3						
30°C	2520,4	36,9	7,9	70,5						
35°C	2904,5	41,7	9,0	80,3						

al	Dehumidification capacity	Input power	Air temperature increase	Thermal load in the room						
External temperature	[l/24h]	[kW]	[°C]	[kW]						
tem	Relative humidity 80%									
10°C	1012,9	24,3	4,3	38,5						
15°C	1396,0	26,2	5,0	45,3						
20°C	1885,6	28,9	6,1	54,3						
25°C	2403,0	32,7	7,3	64,8						
30°C	3049,0	37,0	8,7	77,5						
35°C	3470,1	41,8	9,9	87,7						





### **UNIT CONFIGURATIONS**

SRH units are available in 2 configurations:

### SRH:

The unit is designed to have both refrigerant circuits condensed by air; in this configuration the unit will always transfer the thermal load (electric input power + condensation load) to the air having so, the temperature increase reported in the performance data (see previous pages).

### SRH/WZ:

The unit is designed to have one refrigerant circuit condensed by air, the other one condensed either by water and air. If the unit is supplied with the advanced control panel it is possible to set the operation priorities:

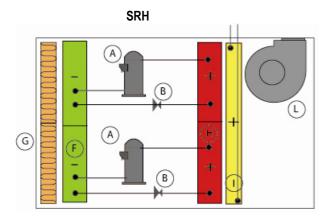
<u>Priority air temperature</u>: When the priority is the air temperature the unit operates in order to keep the air temperature below the required set point; in case the air temperature tends to increase, it is activated the partial heat recovery who transfers to the water part of the thermal load of the unit. When the partial heat recovery is activated the supply air is at the same temperature of the return air.

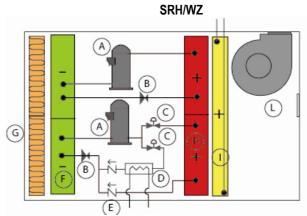
<u>Priority water temperature</u> When the priority is the water temperature the unit operates in order to keep the water temperature below the required set point; in case the water temperature tends to increase, it is activated the air condenser who transfers to the air part of the thermal load of the unit. When the partial heat recovery is activated the air discharge temperature is neutral.



Both SRH versions can be supplied either with basic control panel or advanced control panel. Nevertheless, the priority operation modes described above are available using the advanced control panel only.

SRH/WZ units supplied with basic control panel, are only available in "air temperature priority".





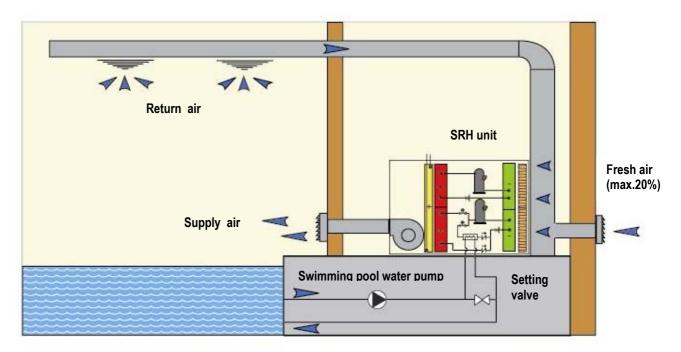
**LEGEND** 

Α	Compressor	F	Evaporator
В	Expansion valve	G	Air filter
С	Solenoid valve	Н	Condenser
D	Heat recovery (option)	ı	Hot water coil (option)
Е	One way valve	L	Supply fan





### TYPICAL INSTALLATION



The picture above shows a typical installation of the SRH units;

Normally, the unit is installed in the technical room and ducted on both sides (supply and return).

In many installations it is installed a fresh air duct designed for 15-20% airflow.

Clearly, in this application also an exhaust fan has to be installed in order to avoid over pressure in the swimming pool.

The water valve present in the heat recovery hydraulic circuit has to be set in order to guarantee the nominal water flow in the heat recovery.

The table reported here below, calculates the quantity of evaporated water for m<sup>2</sup> of pool. It's possible to estimate approximately the total pool evaporation multiplying this value for the surface of the pool. The values reported are in kg/h and are to be intended as pure indicative. In case of use in ambient with hydromassage, it's advisable to multiply the values obtained for 2,5-3.

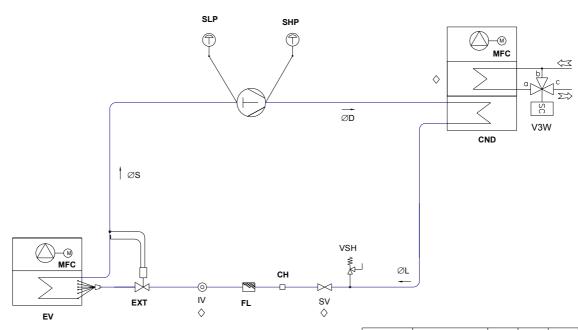
		Room temperature / relative humidity												
Water temperature	27	°C	28°C		29	29°C		30°C		°C	32°C			
	50%	60%	50%	60%	50%	60%	50%	60%	50%	60%	50%	60%		
22°C	0,108	0,057	0,092	0,041	0,075	0,023	0,059	0,008						
23°C	0,134	0,080	0,117	0,062	0,099	0,044	0,083	0,026	0,065					
24°C	0,161	0,105	0,144	0,086	0,126	0,068	0,108	0,048	0,090	0,029				
25°C	0,191	0,134	0,173	0,114	0,155	0,093	0,135	0,074	0,117	0,053	0,098			
26°C	0,222	0,164	0,204	0,143	0,186	0,122	0,167	0,101	0,147	0,080	0,126	0,057		
27°C	0,258	0,197	0,239	0,176	0,219	0,155	0,200	0,132	0,180	0,110	0,158	0,086		
28°C	0,296	0,233	0,276	0,212	0,257	0,189	0,236	0,165	0,215	0,143	0,194	0,117		
29°C	0,336	0,272	0,317	0,249	0,296	0,227	0,275	0,203	0,254	0,179	0,231	0,153		
30°C	0,378	0,314	0,359	0,291	0,339	0,267	0,317	0,243	0,296	0,218	0,272	0,191		

Values are intended as kg/h.



# **REFRIGERANT CIRCUITS**

# SRH



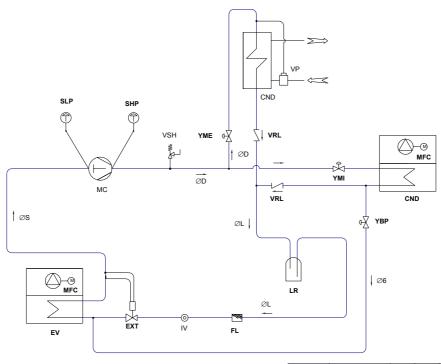
Unità/Model	Taglia/Size	ØD	ØS	ØL
SRH SRF	1100-1300	18	28	16
SRH SRF	1500-1800-2200	22	35	18
SRH SRF	3000	28	42	22

CH	Charging plug	MFC	Centrifugal fan
CND	Condenser	SHP	High pressureswitch
EV	Evaporator	SLP	Low pressure switch
EXT	Thermostatic valve	VSH	High pressuresafety valve
FL	Liquid line filter	IV	Sight glass
MC	Compressor	SV	Manual valve
		V3W	Water valve (Option)



# **REFRIGERANT CIRCUITS**

# SRH / WZ



Unità/Model	Taglia/Size	ØD	ØS	ØL
SRH-SRF	1100-1300	18	28	16
SRH-SRF	1500-1800-2200	22	35	18
SRH-SRF	3000	28	42	22

♦ OPZIONALE/OPTIONAL

CH	Charging plug	MFC	Centrifugal fan
CND	Aircooled condenser / Heat recovery	SHP	High pressureswitch
EV	Evaporator	SLP	Low pressure switch
EXT	Thermostatic valve	VP	Pressostatic valve (Option)
FL	Liquid line filter	VRL	Liquid line one way valve
IV	Sight glass	VSH	High pressuresafety valve
LR	Liquid receiver	YBP	Hot gas by-pass solenoid valve
MC	Compressor	YME	Heat recovery solenoid valve
		YMI	Condenser solenoid valve

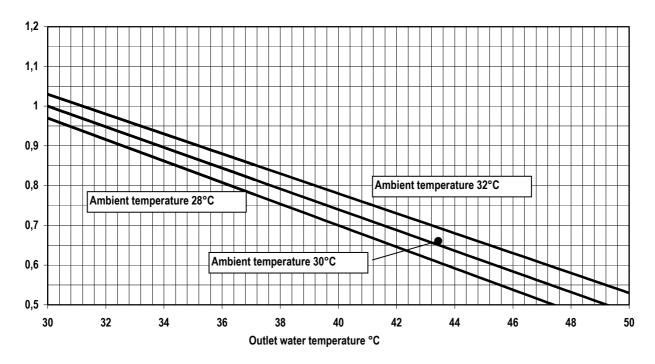


# PARTIAL HEAT RECOVERY (OPTIONAL)

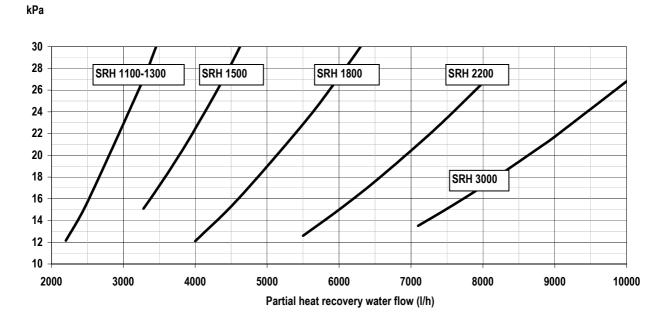
Mod.		1100	1300	1500	1800	2200	3000
Partial heat recovery nominal capacity	kW	19	24	25	32	40	50
Water flow	l/h	3280	4200	4300	5500	6900	8600

Nominal data are referred to room temperature 30°C and water outlet temperature 30°C (Dt 5°C).

The heat recovery capacity in different conditions can be obtained multiplying the nominal capacity (See above), by the correction factor indicated in the table.



Water side pressure drops

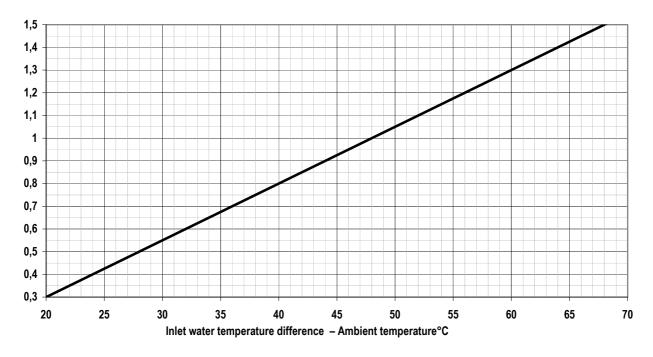




# **HOT WATER COIL (OPTIONAL)**

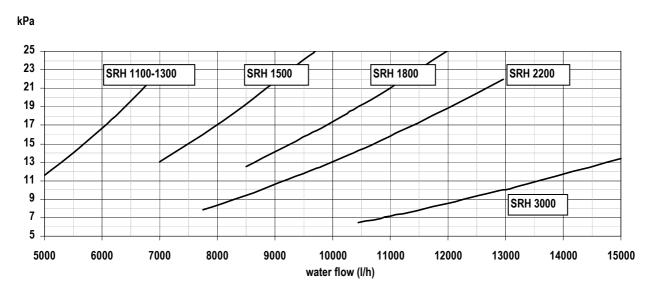
Mod.		1100	1300	1500	1800	2200	3000
Hot water coil nominal capacity	kW	72	75	94	110	125	155
Water flow	l/h	6230	6400	7750	9580	10450	12960
Water pressure drops	kPa	18	26	16	12	19	22

The nominal value refers to an ambient temperature of 32 °C and outlet water temperature of 80-70 °C



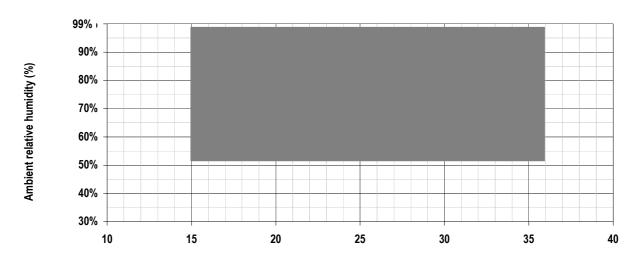
The hot water coil heating capacity in different conditions can be obtained multiplying the nominal capacity (See above), by the correction factor indicated in the table.

### Water side pressure drops





### **OPERATION LIMITS**



### Ambient relative humidity (°C)

### Ambient air humidity

The units are designed and built to operate with air temperatures from 15°C to 36°C, relative humidity from 50% to 99%.

#### Water temperature

The units are designed and built to operate with water temperatures produced by the heat recovery from 20°C to 50°C.

### Hot water coil temperature

The maximum water temperature allowed in the hot water coils is 90°C; maximum working pressure 8 bar.



ATTENTION: The units have to be used within the operation limit indicated in the diagrams (see above). the warranty will not be valid if the units are used in ambient conditions outside the limits reported. If there is the necessity to operate in conditions external to the above limits, please, contact our technical department.

### **SOUND DATA**

	SOUND LEVELS STANDARD VERSION											
	(Hz)										Lp	
Mod.	63	125	250	500	1K	2K	4K	8K	dB	dB(A)	dD/A)	
	dB	dB	dB	dB	dB	dB	dB	dB	аь	ub(A)	dB(A)	
1100	92,1	83,3	77,2	75,7	74,6	69,2	65,8	56,7	92,9	79	71	
1300	93,1	84,3	78,2	76,7	75,6	70,2	66,8	57,7	93,9	80	72	
1500	95,1	86,3	80,2	78,7	77,6	72,2	68,8	59,7	95,9	82	74	
1800	95,1	86,3	80,2	78,7	77,6	72,2	68,8	59,7	95,9	82	74	
2200	96,1	87,3	81,2	79,7	78,6	73,2	69,8	60,7	96,9	83	75	
3000	97,1	88,3	82,2	80,7	79,6	74,2	70,8	61,7	97,9	84	76	

	SOUND LEVELS LOWNOISE VERSIONS (LS)											
	(Hz)									Lw		
Mod.	63	125	250	500	1K	2K	4K	8K	dB	dB(A)	dB(A)	
	dB	dB	dB	dB	dB	dB	dB	dB	uБ	ub(A)		
1100 LS	90,1	81,3	75,2	73,7	72,6	67,2	63,8	54,7	90,9	77	69	
1300 LS	91,1	82,3	76,2	74,7	73,6	68,2	64,8	55,7	91,9	78	70	
1500 LS	93,1	84,3	78,2	76,7	75,6	70,2	66,8	57,7	93,9	80	72	
1800 LS	93,1	84,3	78,2	76,7	75,6	70,2	66,8	57,7	93,9	80	72	
2200 LS	94,1	85,3	79,2	77,7	76,6	71,2	67,8	58,7	94,9	81	73	
3000 LS	95,1	86,3	80,2	78,7	77,6	72,2	68,8	59,7	95,9	82	74	

Lw: Sound power level according to ISO 3746.

Lp: Sound pressure level measured at 1 mt from the unit in free field conditions direction factor Q=2 according to ISO 3746.



### SAFETY DEVICE

### **DEFROSTING**

The frost on the coil, obstructs the air flow, reduces the available exchange area and consequently the heating capacity. This can damage seriously the system. All the units are equipped of a control which defrost automatically the heat exchanger if there is the need. This control provides a temperature probe (defrost thermostat) on the heat exchanger. When the microprocessor feel the need to act the defrost cycle (according to parameters set in advance), it does it (yellow led on)switching the compressor off, while the fan continues working. At the end of the defrost cycle, the dripping time starts(the green led blinks fastly)

### HIGH PRESSURE SWITCH

The high pressure switch stops the unit when "condensing pressure" exceed the pre-set value. The reset is manual (you need to press the button on the pressure switch) and it can be carried out only when the pressure is under the value indicated by the differential set (see table below).

### **LOW PRESSURE SWITCH**

The low pressure switch stops the unit when the suction pressure goes lower than the pre-set value. The reset is automatic and it's possible only when the pressure is over the value indicated by the differential set (see table below).

#### **DEFROST THERMOSTAT**

It's a device which signals to the electronic control, the necessity to make the defrost cycle. Once the defrost cycle is activated, the defrost device determines also its conclusion.

### SAFETY DEVICE SETTING

Device		Set-point	Differential	Reset type
Anti-freeze thermostat	°C	1	3	AUTOM.
High pressure switch	Bar	26	7,7	MANUAL
Low pressure switch	Bar	1,7	1	AUTOM.

### **ELECTRICAL DATA**

Power supply	V/~/Hz	400 / 3 / 50	Control board	V/~/Hz	24 / 1 / 50
Auxiliary circuit	V/~/Hz	230 / 1 / 50	Fans power supply	V/~/Hz	400 / 3 / 50

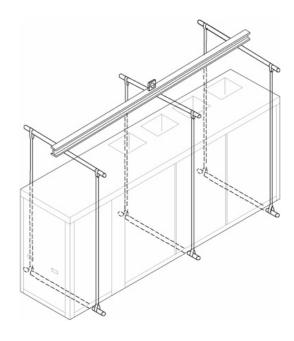
### INSPECTION

When installing or servicing the unit, it is necessary to strictly follow the rules reported on this manual, to conform to all the specifications of the labels on the unit, and to take any possible precautions of the case. Not observing the rules reported on this manual can create dangerous situations. After receiving the unit, immediately check its integrity. The unit left the factory in perfect condition; any eventual damage must be questioned to the carrier and recorded on the Delivery Note before it is signed. HIDROS must be informed, within 8 days, of the extent of the damage. The Customer should prepare a written statement of any severe damage.



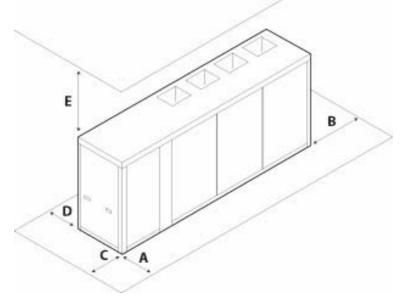
### LIFTING AND HANDLING

When unloading the it is highly unit. recommended to avoid any sudden move in order to protect refrigerant circuit, copper tubes or any other unit component. Units can be lifted by using a forklift or, in alternative, using belts, being sure that the method of lifting does not damage the lateral panels and the cover. It is important to keep the unit horizontal at all time to avoid damages internal the to components.



### LOCATION AND MINIMUM TECHNICAL CLEARANCES

SRH units are designed for internal installation: It is advisable to create a proper basement, with a size similar to unit foot-print. Unit vibration level is very low: it is advisable however, to fit a rigid rubber band between basement and unit base-frame. If it is the case, it is possible to install anti-vibration mounts (spring or rubber), to keep vibrations at a very low level. Absolute care must be taken to ensure adequate air volume to the condenser. Re-circulation of discharge air must be avoided; failure to observe this point will result in poor performance or activation of safety controls. For these reasons it is necessary to observe the following clearances:



Mod.	Α	В	С	D	E*
1100 – 1300	1000	800	800	800	3000
1500-1800-2200	1500	800	800	800	3000
3000	1500	1000	1000	1000	3000

<sup>\*</sup> Only in case of non-ducted units



WARNING: The equipment should be installed so that maintenance and/or repair services be possible. The warranty does not cover costs due to lifting apparatus and platforms or other lifting systems required by the warranty interventions





ATTENTION: All the maintenance operation must be done by TRAINED PEOPLE only.



ATTENTION: Before every operation of servicing on the unit, be sure that the electric supply is disconnected



ATTENZIONE: Inside the unit some moving components are present. Be very careful when operating in their surroundings even if the electric supply is disconnected.



ATTENTION: The top shell and discharge line of compressor are usually at high temperature level. Be very careful when operating in their surroundings.

ATTENTION: Aluminium coil fins are very sharp and can cause serious wounds. Be very careful when operating in their surroundings



ATTENTION: After servicing operation close the unit with cover panels, fixing them with locking screws.

### **CONDENSATE DRAINING CONNECTIONS**

Condensate draining should be done with a rubber pipe fixed into the condensate draining connection located on the right hand side of the unit. On the condensate discharge pipe it must be installed a syphon with a minimum height equal to the suction pressure of the fan. The diameter of condensate discharge connection is reported in the dimensional drawings.



### **DUCT CONNECTIONS**

All the units are provided with a centrifugal fan that can be ducted. If supply only should be ducted, a flanged connection with overall dimensions larger than discharge hole located on the top of the unit should be used (please refer to unit dimensional drawing). In case also the suction side should be ducted it is necessary to connect the return duct with a flange having the same dimensions of the filter frame (See next picture).



WARNING: In case of ducted installations it is very important to check that the airflow is close to the nominal value with a maximum tolerance of +/-15%. Airflow outside these limits can compromise the correct operation.



WARNING: When ductworks are connected it is IMPORTANT to check if the airspeed through the evaporator is around 1,5÷ 2 m/s. This parameter allow the unit to operate with the maximum efficiency; so an airspeed over than 2 m/s should never been exceeded.

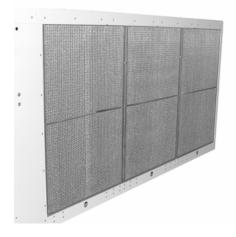


### **AIR FILTERS**



WARNING: SRH units are factory supplied with a standard filter; in case of ducted installation it can be used the filter frame (accessory); It is important to insert ALWAYS a filter on the suction side. If the filter is not present the unit can have serious operation problems.

### STANDARD FILTER



### AIR FILTER WITH FRAME FOR DUCTED INSTALLATIONS



The filter frame for ducted installation is supplied as accessory; the filter can be removed on both sides the opening the knobs present on the closing panels.

### PARTIAL HEAT RECOVERY HYDRAULIC CONNECTIONS (option)

The partial heat recovery allows to reject a part of the heat produced by the unit to the swimming pool water, thus enabling neutral air temperature operation. The water connections are reported in the enclosed dimensional drawings. In the heat recovery hydraulic circuit it has to be installed a water pump (not supplied with the unit).

### HOT WATER COIL HYDRAULIC CONNECTIONS (option)

The Hot water coil allows swimming pool water heating. In the hot water coil hydraulic circuit it has to be installed a circulating pump and a three way modulating valve (components available as accessories). The water connections are on the top of the unit (see enclosed dimensional drawings).



### **ELECTRICAL CONNECTIONS**

It must be verified that electric supply is corresponding to the unit electric nominal data (tension, phases, frequency) reported on the label in the front panel of the unit. Power connections must be made in accordance to the wiring diagram enclosed with the unit and in accordance to the norms in force. Power cable and line protection must be sized according to the specification reported on the form of the wiring diagram enclosed with the unit



WARNING: The line voltage fluctuations can not be more than ±5% of the nominal value, while the voltage unbalance between one phase and another can not exceed 2%. If those tolerances should not be respected, please contact our Company.



WARNING: Electric supply must be in the limits shown: in the opposite case warranty will terminate immediately. Before every operation on the electric section, be sure that the electric supply is disconnected.

### START UP

### Before start-up

- Check that all power cables are properly connected and all terminals are hardly fixed.
- The voltage at the phase R S T is the one shown in the unit labels.
- Check that there is not any refrigerant leakage.
- Check that crankcase heaters are powered correctly.
- Check that all water connections are properly installed and all indications on unit labels are observed.
- The system must be bleed off in order to eliminate any air.
- Before proceeding to start up check that all the cover panels are re-located in the proper position and locked with fastening screws.



WARNING: Crankcase heaters must be powered at least 12 hours before start up by closing the main switch (heaters are automatically supplied when main switch is closed). The crankcase heaters are working properly if after some minutes the compressor crankcase temperature is about 10÷15°C higher than ambient temperature..

#### Start-up

Before to proceed to start up close the main switch.

Units are provided with 2 types of microprocessor controls that manage all the various functions of the unit. The functions described below are applied both for local board control and/or remote panel control.

The procedure to start up the unit depends on the type of control installed; please refer to the following pages.

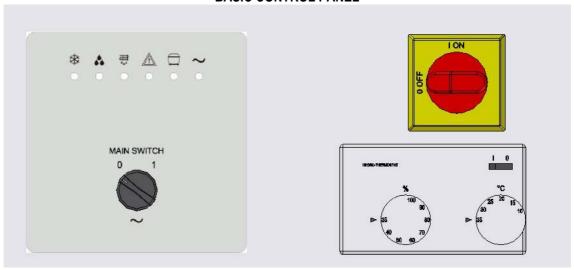
### **CONTROL PANELS**

All SRH units can be supplied with 2 kind of controls:

- Basic control
- Advanced control



### **BASIC CONTROL PANEL**



To start the unit turn the main switch in position 1, then select the operation mode:

**Only dehumidification version**: activate humidity switch by rotating the knob; at this point the fan will start and after a certain delay also the compressor;

**Dehumidification and heating option units (with hot water coil)** activate humidity and temperature switch by rotating the; At this point the fan will start and after a certain delay also the compressor.



WARNING: the thermo-hygrostat is supplied as accessory; it has to be required at the time of the order; it can be either installed on the unit or supplied loose for remote installation.

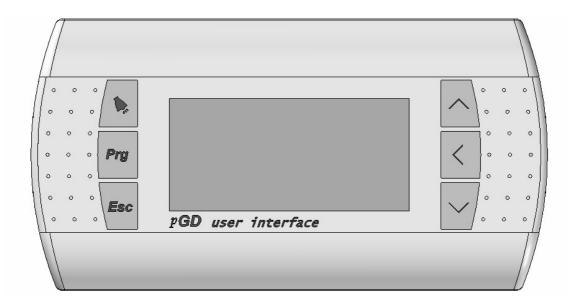


ATTENTION: if the green electrical supply led should not light up, please reverse two electrical phases on power supply line to the main switch.

Units supplied with basic control are provided with leds that indicates unit operation status; Below their meaning.				
	Alarm led (red): indicates the unit alarm status according to the following meanings:			
$\wedge$	red led ON: high pressure alarm; red led blinking: low pressure alarm;			
	red led and compressor led ON: compressor thermal overload alarm;			
	red led and defrost led blinking: maximum defrost cycle time overcome;			
	red led and defrost led alternatively blinking: operating threshold limit overcome or NTC probe failure;			
	Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y Y			
4	<u>Defrost led (yellow)</u> : indicates that the units is executing the defrost cycle;			
0	led fastly blinking: execution of drop cycle at the defrost end;			
	<u>Dehumidification led (green)</u> : indicates that the control is requiring dehumidification operating mode;			
F (122 T)	Electrical supply (green): indicates that green switch has been turned in On position and the unit is			
~	electrically supplied with the following meanings:			
0	Led on: unit is working;			
	led blinking slowly: Unit in stand-by; Remote On/Off from switch opened.			
xtx				
*	Heating led (green): it indicates that the control is requiring the heating mode (only with water coil option)			
0				
	Compressor led (green): indicates compressor status with the following meanings:			
0	led ON: compressor running;			
	led blinking: compressor ready to start;			



### **ADVANCED CONTROL PANEL**



These are the main visualisations:

### **MAIN**

Main_M00	
State:OFF from remote Func:STANDARD Temperature : 00.0°C Humidity : 000.0%	To start the unit, close the main switch; on the display of the microprocessor will appear the following screen.  Press at the same time the buttons ↑ and ↓  Press ON to start
Temperature H2O:	

M01	
Dew point: 00.0°C Compressor 1: OFF Compressor 2: OFF Fan: OFF Desuperheater: OFF	Only visualisation: it allows to verify the state of the various components.

M02	
Hot water Valve :000.0% Heating coil : OFF	Only visualisation: it allows to verify the state of the various components.

To activate the main menu press the PRG button; the following screen will appear:

### **MAIN MENU**

USER MAINTENANCE MANUFACTURER AL. HISTORY CLOCK INPUT/OUTPUT INFO	Scroll the arrows to select the menu; the string becomes capital when the cursor is on it. Select the menu and press ENTER.
---	---





### **MENU CLOCK**

K01 TIME AND DATE SETTINGS Time: 00:00 Date: 00/00/00 Day: ***	Set date and time; Press ENTER to modify, press ENTER to confirm.
---	---

### **USER MENU**

The SRH units can operates with different SET POINT levels (Temperature and humidity):

• MAIN Set point: it's used when the swimming pool is normally or over crowded.

<ul> <li>SECONDARY Set point: it's used when the swimming pool is closed or not crowded (Low energy consumption).</li> </ul>		
P01 REGULATION Air temperature main set-point: 30.0 °C Air temperature secondary set-point: 26.0 °C	Set the air temperature required. Press ENTER to activate the field. select with ↑ and ↓ and press ENTER to confirm.	
P02 REGULATION Water temperature main set-point: 28.0 °C Water temperature secondary set-point: 26.0 °C	Set the water temperature required.  Press ENTER to activate the field.  select with ↑ and ↓ and press ENTER to confirm.	
P03 REGULATION Humidity main set-point: 60% Humidity secondary set-point: 65%	Set the humidity required.  Press ENTER to activate the field.  select with ↑ and ↓ and press ENTER to confirm.	
P04 PRIORITY Air Water	Set the priority required (Air or water).  Press ENTER to activate the field.  select with ↑ and ↓ and press ENTER to confirm.	
P05 OUT TIME ZONES PARAMETERS Set T: MAIN Set W: MAIN Diff. T: MAIN Diff. W: MAIN	This configuration allows to personalize the modality out of the time zones already set (T:Air temperature; W: water temperature).	
P06 OUT TIME ZONES PARAMETERS Set H: MAIN Diff. H: MAIN	This configuration allows to personalize the modality out of the time zones already set (H: air humidity).	





### **OPERATION MODES**

**STANDARD:** This operation mode abilitates the refrigerant system for dehumidification.

<u>VENTILATION</u> This operation mode allows the unit to work in ventilation (compressors will never start), in this modality

dehumidification will not be possible. This modality is used when the unit works on heating only.

**OFF:** In this modality the unit is in stand-by.

The combination of the working modes reported above with the choice of the required set point (MAIN , SECONDARY), determines the various configurations of the unit;

**COMFORT:** The operation mode is standard; the set points are the main ones; the unit is working at full load with the

control of temperature and humidity.

**ENERGY SAVING:** In this working combination the operation mode is standard; the set points are the secondary ones. This

is the typical operation mode for nigh time or when the pool is not crowded.

**HEATING:** The operation mode is ventilation, the set points are the main ones; the unit is working at full load with air

temperature control only (compressors will never start).

PRE-HEATING: The operation mode is ventilation, the set points are the secondary ones; the unit is working with air

temperature control only.

P07 CONFIG.: COMFORT Set T: MAIN Set W: MAIN Diff. T: MAIN Diff. W: MAIN	COMFORT: It allows to work with the high performances typical of the period of high crowding. (T:Air temperature; W: water temperature).
P08	

	F00	
Set H. MAIN		COMFORT: It allows to work with the high performances typical
		• • • • • • • • • • • • • • • • • • • •
	Diff.H: MAIN	of the period of high crowding. (H: air humidity).
	FUNCT .	

P09	
CONFIG.: ENERGY SAVING	
Set T: MAIN	ENERGY SAVING: It's normally used during the night or in
Set W: MAIN	absence of crowd. (T:Air temperature; W: water temperature).
Diff. T: MAIN	
Diff W. MAIN	

P10	
CONFIG.: ENERGY SAVING Set H: MAIN Diff. H: MAIN FUNCT.:	ENERGY SAVING: It's normally used during the night or in absence of crowd. (H: air humidity).

Set I: MAIN Set W. MAIN	HEATING: It can be used when there is no need of dehumidification; the unit is set on heating only; compressors will never start.
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P13 CONFIG.: PRE-HEATING Set T: MAIN Set W: MAIN Diff. T: MAIN Diff. W: MAIN	Pre-heating: It can be used when there is no need of dehumidification; the unit is set on heating only; compressors will never start. Differently fromthe HEATING mode the unit use the secondary set points and not the main ones.
P14 CONFIG.: PRE-HEATING Set H: MAIN Diff. H: MAIN FUNCT.:	Pre-heating: It can be used when there is no need of dehumidification; the unit is set on heating only; compressors will never start. Differently from the HEATING mode the unit use the secondary set points and not the main ones.
P15 CONFIG.: OFF Set T: MAIN Set W: MAIN Diff. T: MAIN Diff. W: MAIN FUNCT.:	OFF: Unit in stand-by.
P16 CONFIG.: OFF Set H: MAIN Diff. H: MAIN FUNCT.:	OFF: Unit in stand-by.
P17 TIME BAND Enable unit management according to time bands? YES NO	It allows to enable the unit with times bands. By choosing NO the time bands are disactivated and the unit works in modality P05 previuosly set. Select ↑ and ↓ and press ENTER to confirm.
P18 – P24 TIME BANDS MANAGEMENT MONDAY 09:00 - 12:00	It allows to enable the daily and weekly times zones to enable the unit to work.  Select ↑ and ↓ and press ENTER to confirm.
P25 CHOOSE LANGUAGE LANG.: English	It allows to select the language; Select ↑ and ↓ and press ENTER to confirm.
MAINTENANCE MENU	
PW Enter password: 0000	It allows to set the password to enable the manufacturer menu; Select ↑ and ↓ and press ENTER to confirm.
A01 SET-POINT LIMITS AIR TEMPERATURE Minimum: 10.0 °C Maximum: 36.0 °C	It allows to set the minimum and maximum values of the air temperature set point; Select ↑ and ↓ and press ENTER to confirm
A02 SET-POINT LIMITS HUMIDITY Minimum: 30.0 % Maximum: 90.0 %	It allows to set the minimum and maximum values of the humidity set point; Select ↑ and ↓ and press ENTER to confirm.





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A04 WATER TEMPERATURE REGULATION Main Differential: 02.0°C Secondary differential: 03.0°C	It allows to set the differential for the water temperature regulation; Select ↑ and ↓ and press ENTER to confirm
A05 HUMIDITY REGULATION Main Differential: 05.0 % Secondary differential: 08.0 %	It allows to set the differential for the humidity regulation; Select ↑ and ↓ and press ENTER to confirm
A06 AIR TEMPERATURE REGULATION Dead zone: 01.0 °C	It allows to set the differential dead zone within which the variation of the temperature is allowed. Select ↑ and ↓ and press ENTER to confirm.
A07 WATER SENSOR MANAGEMENT Water sensor : Present / Not present	It sets the presence of the water sensor enabling so the visualtisation of the water temperature on the display. Select ↑ and ↓ and press ENTER to confirm.
A08 CONDENSATE DISCHARGE PUMP MANAGEMENT Present Not present	It sets the presence of the condensate discharge pump. Select ↑ and ↓ and press ENTER to confirm.
A09 DIGITAL OUTPUT DELAYS 000 s.	It sets the delays of the digital outputs (in seconds).
A10 ALARM MANAGEMENT Manual reset high press. alarm after N. times x hour:	It allows to set the automatic reset number of the high pressure switch before activating the manual reset.  Select ↑ and ↓ and press ENTER to confirm.
A11 ALARM MANAGEMENT Delays for low pressure alarm Start up delay: Default: 060 s System delay: Default:060 s	It allows the setting of the delay of low pressure switch both during the start up and during the normal operation.  Select ↑ and ↓ and press ENTER to confirm
A12 ALARM MANAGEMENT Manual reset low press. alarm after N. times x hour	It allows to set the automatic reset number of the high pressure switch before activating the manual reset.  Select ↑ and ↓ and press ENTER to confirm.
A13 ALARM MANAGEMENT Condensate discharge pump delay: :000 s	It allows the setting of the delay of condensate discharge pump alarm (when present) during the normal functioning.  Select ↑ and ↓ and press ENTER to confirm
A14 ALARM MANAGEMENT Fan thermal protection delay: 000 s.	It allows the setting of the delay of the fan thermal protector during the normal functioning.  Select ↑ and ↓ and press ENTER to confirm
A15 DEFROST MANAGEMENT Delay between two sequencial defrost cycles: 000 min.	It allows to set the period of time between two consecutive defrost cycles. Select ↑ and ↓ and press ENTER to confirm.
A16 DEFROST MANAGEMENT Defrost minimum duration: 060 sec. Defrost maximum duration: 012 min	It allows to set the minimum and maximum time of defrost.  Select ↑ and ↓ and press ENTER to confirm.





A17 COMPRESSOR ENABLING  Enable compressor 1 to work? YES NO Enable compressor 2 to work? YES NO	It enables the compressors. Select ↑ and ↓ and press ENTER to confirm.
A18 HISTORY MANAGEMENT Alarm history delete? YES NO	It permits to cancel the hystory management. Select ↑ and ↓ and press ENTER to confirm.
A19 Enter new maintenance password: 0000	It permits to set the new password to enable the manufacturer menu. Select ↑ and ↓ and press ENTER to confirm

### **ALARMS MENU**

AL01	Managha tha and the managha faile and
Alarm air humidity probe failure	Visualisation air humidity probe failure.
AL02	Visualisation air temperature probe failure.
Alarm air temperature probe failure	Visualisation all temperature probe failure.
AL03	Visualisation water temperature probe failure
Alarm water temperature probe failure	Visualisation water temperature probe failure.
AL04	Visualisation high pressure from presssure switch.
Alarm high pressure from presssure switch circuit 1	Visualisation high pressure from presssure switch.
AL05	Vigualization low progrum from progrum awitch
Alarm low pressure from pressure switch circuit 1	Visualisation low pressure from pressure switch.
AL06	Vigualization high procesure from procesure quitab
Alarm high pressure from presssure switch circuit 2	Visualisation high pressure from presssure switch.
AL07	Vigualization law property from property quitch
Alarm low pressure from pressure switch circuit 1	Visualisation low pressure from pressure switch.
AL08	Visualization condensate discharge numb clarm (if present)
Alarm condensate discharge pump	Visualisation condensate discharge pump alarm (if present).
AL09	Viewelia-tion for availand alarms
Fan overload alarm	Visualisation fan overload alarm.
AL10	Vica dia dia manda da d
Alarm max. Defrost time	Visualisation maximum defrost time alarm.

### **ALARM HISTORY**

H01	
Alarm N°00 HR 00:00 OF 00/00/00	It allows the visualisation of all the alarms.
No alarm active	

# **MENU INFO**

N02	
Cod.: SZHIDDE00	
Rev.: 00	It shows the information relative to the software .
Date: 00/00/00	
BIOS: 00.00 00/00/00 BOOT: 00.00 00/00/00	

### If the unit should not start:

Check that the control thermostat is set to the correct value



WARNING: Do not modify internal wiring of the unit otherwise warranty will terminate immediately.





#### Controls during unit operation

- Check the fans rotation. If the rotation is incorrect, disconnect the main switch and change over any two phases of the incoming main supply to reverse motor rotation:
- Check that the air speed through the evaporator of the unit should not exceed 1,5 / 2 m/s in order to guarantee a correct dehumidification performance.

#### Refrigerant charge checking

- After few hours the unit is working, check that sight glass shows a green colour core: if the core is yellow moisture would be
  present in the circuit. In this case it is necessary circuit dehydration to be carried out by qualified people only. Check that
  at the sight glass there is no continuous vapour bubbles presence. In this case additional refrigerant charge could be
  required. It is however allowed the presence of few vapour bubbles.
- Few minutes after the start up, working on summer operating mode (cooling), check that condensing temperature, is approximately 15 °C higher than condenser inlet air temperature. Check moreover that evaporation temperature is bout 5 °C lower than the evaporator outlet temperature.
- Check that refrigerant superheat on the evaporator is about 5-7 °C
- Check if refrigerant sub-cooling on the condenser is about 5-7 °C.

### **Unit switch OFF**

To stop the unit, the green led must be in OFF. Also the relative internal led will be switched off



WARNING: Never switch off the unit (for temporary stop), by opening the main switch: this component should be used only to disconnect the unit from power supply when the current is not passing through, i.e. when the unit is in OFF mode. Moreover, with no supply to crankcase heater, at the unit start up, compressor could be seriously damaged.

### MAINTENANCE AND PERIODIC CHECKS

It is a good rule to carry on periodic checks in order to verify the correct working of the unit:

- Check that safety and control devices work correctly as previously described (monthly).
- Check all the terminals on the electric board and on the compressor are properly fixed. Periodic cleaning of the sliding terminals
  of the contactors should be done.
- Verify refrigerant charge checking sight glass (monthly).
- Check there is no oil leakage from compressor (monthly).
- Check there is no water leakage in the hydraulic system (monthly).
- If the unit is to be expected to be stopped for a long period, unit hydraulic circuit should be emptied from all the tubes and heat exchanger. This operation is compulsory if, during seasonal stop, ambient temperature is expected to go down below the freezing point of employed mixture (typical seasonal operation).
- Check crankcase heater proper supply and functioning (monthly).
- Clean finned coils filters with compressed air in the opposite direction of the air flow (monthly)
- Check the colour of the sight glass core (green=no moisture, yellow=moisture present): if it has a yellow colour, change the refrigerant filter (every 4 months).





#### REFRIGERANT CIRCUIT REPAIR

In the case that refrigerant circuit should be discharged, all the refrigerant must be recovered with proper machines. The system must be charged with nitrogen, using a gas bottle with a pressure reducing valve, until 15 bar pressure is reached. Any eventual leakage must be searched with a bubble leak finder. In case bubbles appear discharge the circuit before welding with proper alloys. appropriate.



WARNING: Never use oxygen instead of nitrogen: explosions may occur.

#### **ENVIRONMENT PROTECTION**

According to European norms dealing with the use of depleting stratospheric ozone substances, it is forbidden to release refrigerants fluids in the atmosphere. They must be redelivered to the seller or to proper gathering points at the end of their operating life. Refrigerant R407C is mentioned among controlled substances and for this reason it must be subjected to said norms. A particular care is recommended during service operations in order to reduce as much as possible any refrigerant loss.

#### **UNIT OUT OF SERVICE**

Once the unit is arrived at the end of its life and needs to be removed or replaced, the following operations are recommended:

- the unit refrigerant has to be recovered by trained people and sent to proper collecting centre;
- compressor lubricating oil has to be recovered and sent to proper collecting centre;
- the frame and various components, if not usable any longer, have to be dismantled and divided according to their nature; particularly copper and aluminium, which are present in conspicuous quantity in the unit. These operations allow easy material recover and recycling process, reducing environmental impact.

#### TROUBLE SHOOTING

We list here the most common causes which can cause the arrest of the unit or at least an unusual performance. The subdivision is made according to the symptoms which can be identified rather easily



ATTENTION: Concerning the possible actions, we suggest an extreme attention on the operations: an excessive security may cause grave accidents to inexpert people. We suggest, once found the cause, to ask for our intervention or the one of qualified technicians.



ATTENTION: The situation of alarm of the unit is shown by the red led and by the stop of the unit. The unit will start to work again only after removing the cause of the arrest and after resetting the unit, switching off and on the general switch. If the red led is still blinking, please contact our Company.





# **UNITS SUPPLIED WITH BASIC CONTROL**

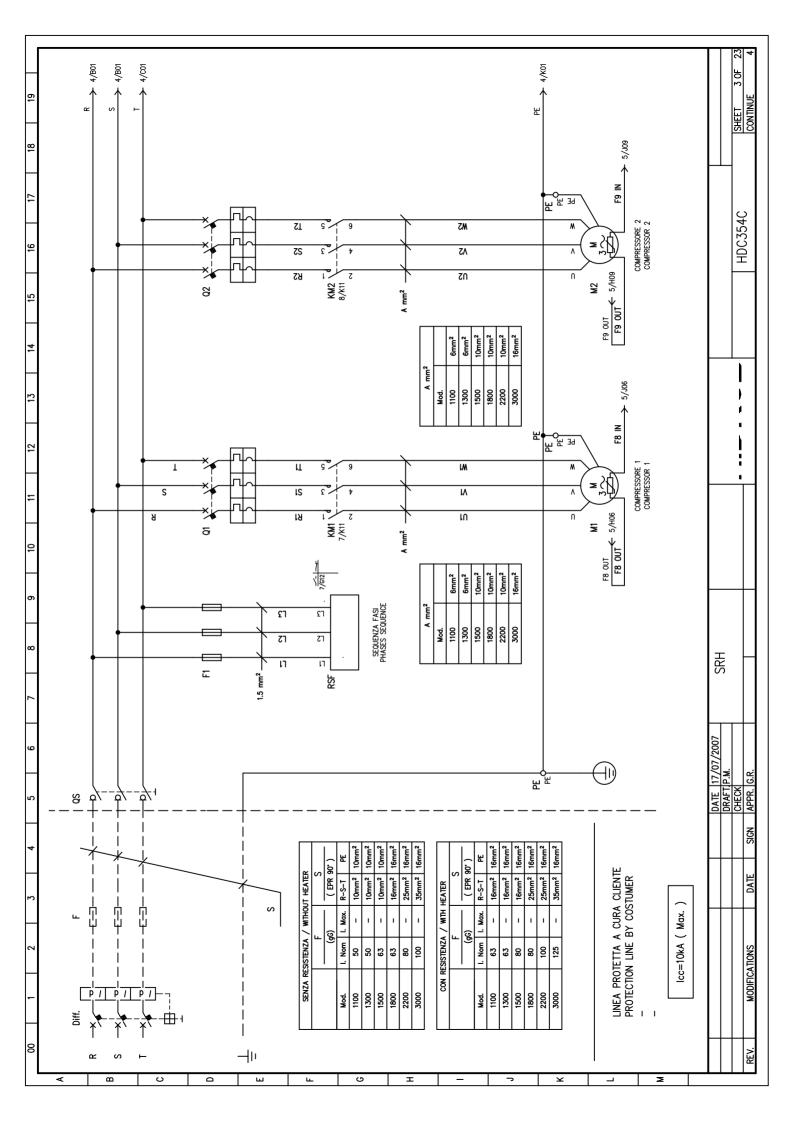
Problem	Led on	Probable cause	Corrective action					
	None	Power supply missing Fuses open	Provide power supply replace fuses					
	Power supply led	Humidistat on set	Set a lower set point					
A) Unit does not start but alarm red led is	Power supply led Dehumidification led	Compressor thermal protection enabled Compressor defective	Let the compressor cool down, replace compressor defective					
off	Power supply led Antifreeze led	Compressor thermal protection enabled compressor defective	Let the compressor cool down, replace compressor defective					
	Any led	Electronic board or led board defective	Replace defective board					
B) Fan Starts, compressor	Power supply led Dehumidification led	Compressor thermal protection enabled, compressor defective	Let the compressor cool down Replace compressor detective					
does not start but red alarm led is off	Any led	Electrical board onled Board defective	Replace detective board					
	Red alarm led	Air filters clogged	Clean filter and reset unit					
0)	Red alarm led	Low refrigerant charge	Charge the system					
C) Fan starts, compressor does not start, but red alarm led is on	Red alarm led	pen panel, low airflow, suction ide obstructed, high pressure witch on	lose the panel, clear suction side, eset high pressare switch					
	Any led	Electronic board on led board defective	Replace detective board					
D) Fan starts, compressor	Red alarm led	Defrost thermostat detective, low refrigerant charge	Replace thermostat, charge the system					
does not start but red alarm led is blinking	Any led	Electronic board on led, board defective	Replace detective board					

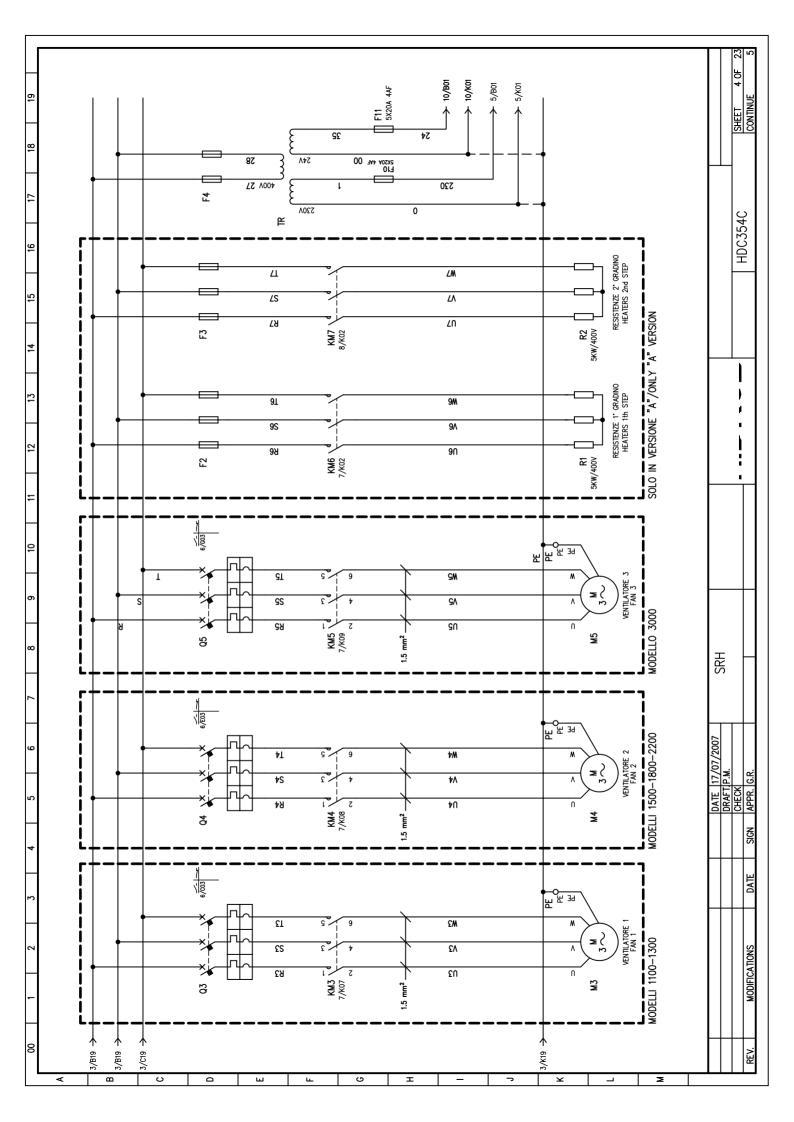
# UNITS SUPPLIED WITH ADVANCED CONTROL

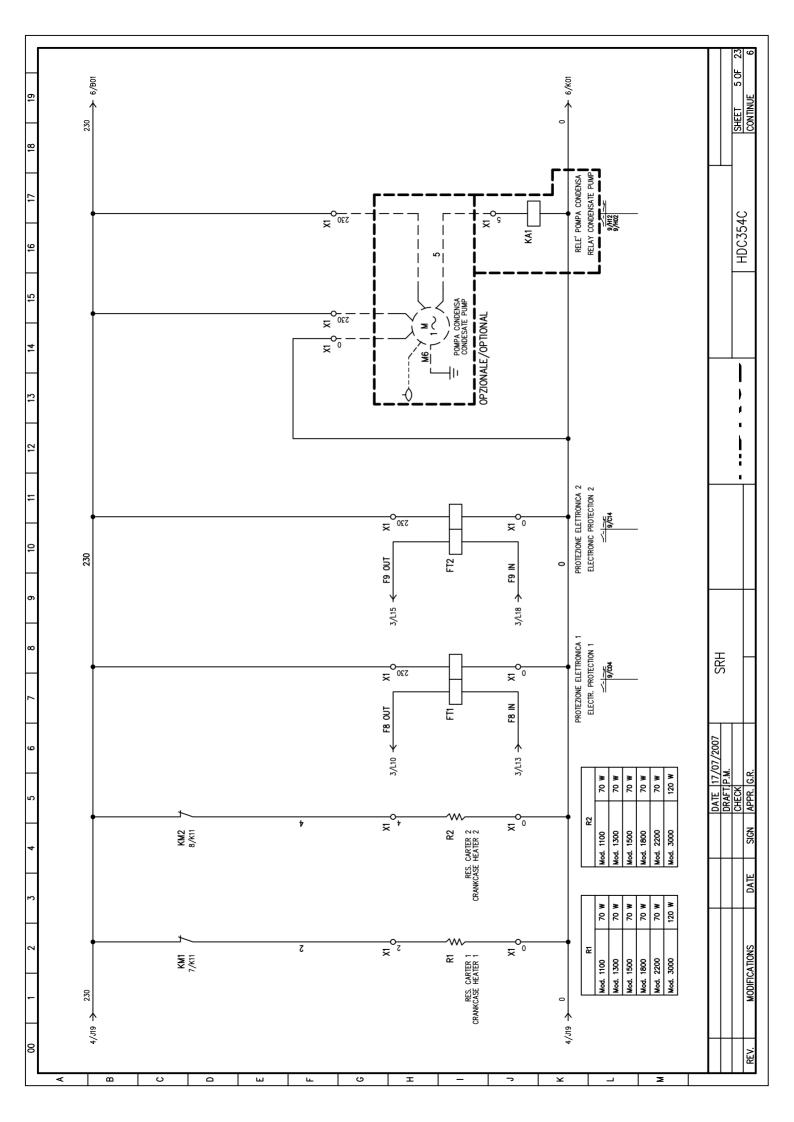
Problem	Led on	Probable cause	Corrective action					
Unit does not start	Display OFF	Lack of power supply	Connect the unit to power supply; replace main fuses					
Offic does not start	Display ON	Unit in humidity set	Set a lower set point					
	Display OFF	Power phase reversed	Reverse 2 power phases					
	Insufficient airflow	Dirty air filters	Clean air filters					
AL05 High pressure alarm	Insufficient airflow	Open panels, obstructed suction side, not enough fan static pressure	Close the panels,remove eventual obstruction from the ducts, increase fan static pressure					
	Insufficient airflow	Broken fan belt	Replace fan belt					
AL06 Low pressure alarm	Low refrigerant charge	Possibile refrigerant leakages	Repair and re-charge					
AL07 Alarm condensate discharge pump	High condensate water level	Defect discharge pump	Replace discharge pump					
AL08 Compressor thermal protection	Too high input current	Compressor defect	Replace compressor					

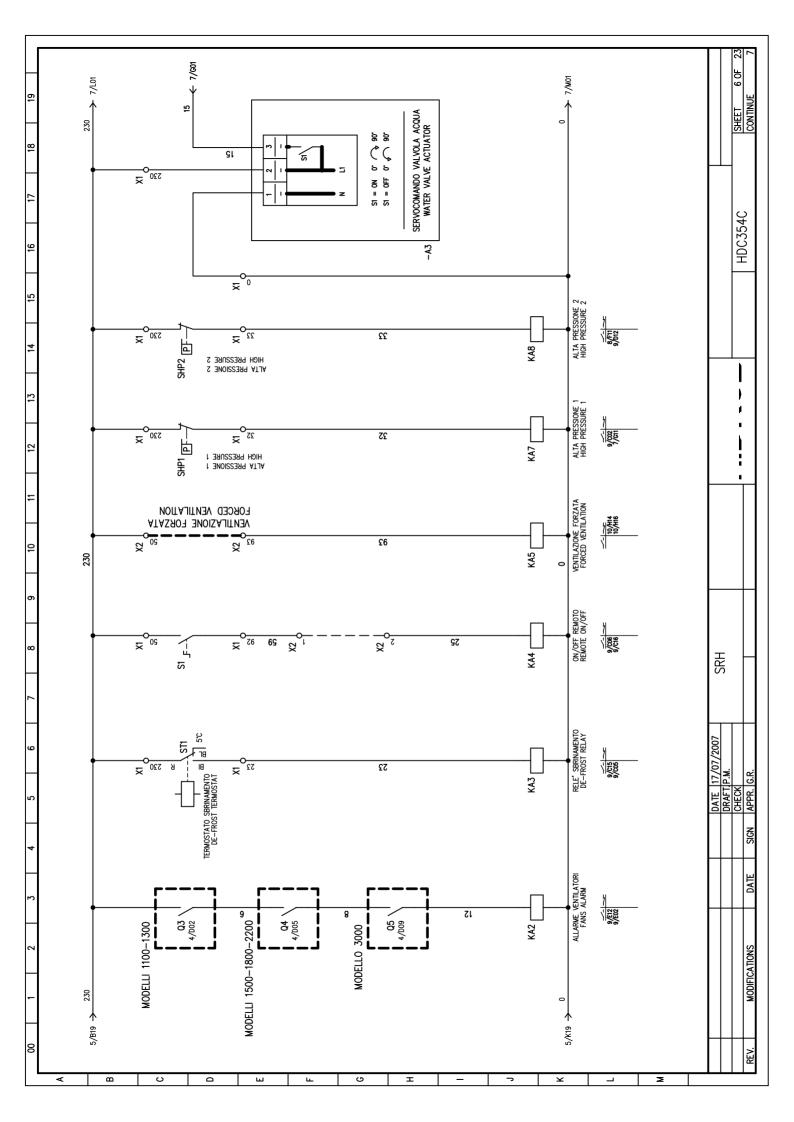
4 TERS	Sd	4X   LR ( A )	4 136	3 162	3 168	9 215	251	3 292
ENZE / WITH HEATERS	SRH	MAX   P MAX   ( KW )	52 30,4	57 33,3	61 36,3	72 43,9	82 50	104,3 63,3
"A" CON RESISTENZE	Refrig. = R407C	MODELLO MODEL MODELE'	1100	1300	1500	1800	2200	3000
ERS		LR ( A )	122	148	154	201	237	278
/ WITHOUT HEATERS	SRH PS	P MAX ( KW )	20,4	23,3	26,3	33,9	40	53,3
TENZE / WI		MAX ( A )	38	43	47	58	89	90,3
SENZA RESISTENZE	Refrig. = R407C	MODELLO MODEL MODELE' -	1100	1300	1500	1800	2200	3000

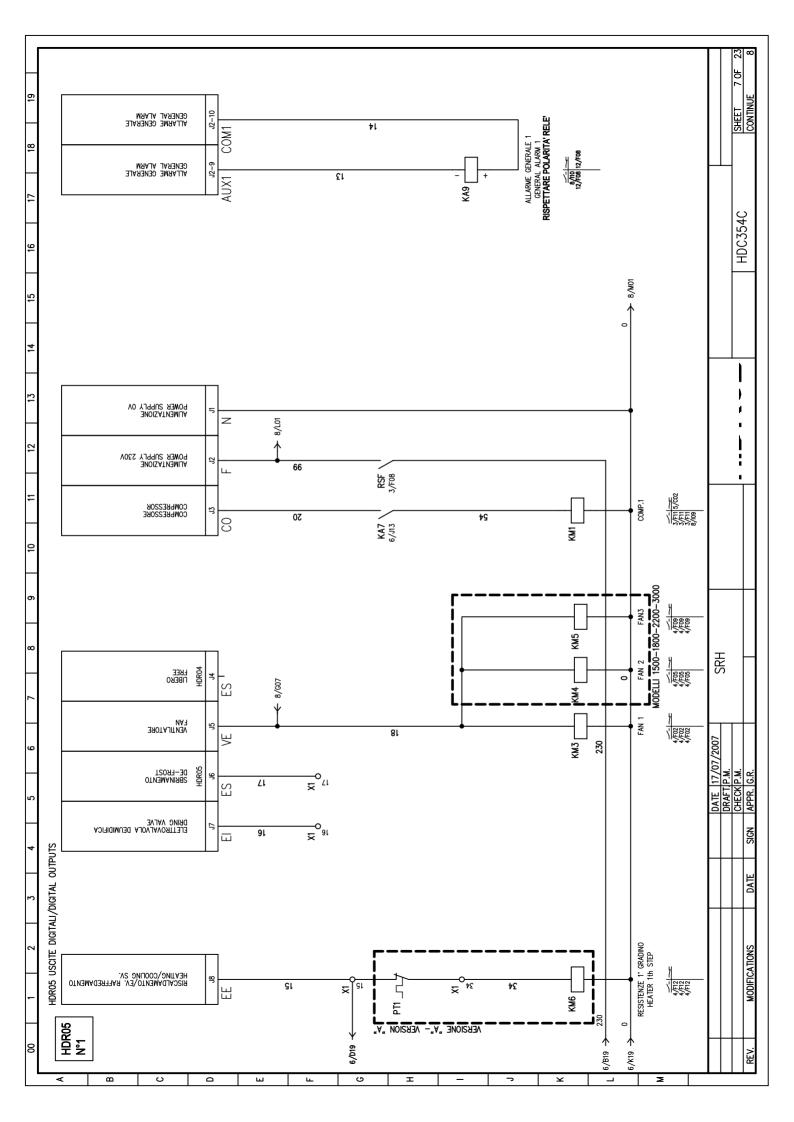
												SHET 2 OF 23
	Lis ( A )	225	225	34	34	34	ı	1	1	ı	1	54C
3000	P w (	23,3	23,3	2,2	2,2	2,2	60,0	1	1	5	5	HDC354C
	( A )	37,4	37,4	4,9	4,9	4,9	8,0	1	1	7	7	
	N	198	198	34	34	ı	ı	ı	ı	ı	ı	
2200	P ( kW )	17,7	17,7	2,2	2,2	ı	60,0	1	1	5	5	
		28,6	28,6	4,9	4,9	ı	0,8	ı	ı	7	7	
	LR ( A )	167	167	34	34	ı	ı	ı	ı	ı	ı	
1800	P w )	14,7	14,7	2,2	2,2	ı	60,0	ı	ı	5	5	
	_ ( A )	23,6	23,6	4,9	4,9	ı	8,0	ı	1	7	7	
	HR ( A )	127	127	21	21	ı	ı	ı	1	-	1	
1500	Pw )	11,6	11,6	1,5	1,5	ı	0,09	ı	ı	5	5	
	( A E	19,6	19,6	3,52	3,52	ı	8,0	ı	1	7	7	
	Hand   Hand	123	123	45	ı	ı	I	ı	ı	ı	ı	SRH
1300	Pw )	10,1	10,1	3	ı	ı	60,0	ı	ı	5	5	
		17,9	17,9	6,44	ı	ı	8,0	ı	1	7	7	07/2007
	Ling   ( A )	66	66	45	ı	ı	ı	ı	ı	1	ı	DATE 17/07/2007 DRAFT, P.M. CHECK P.M.
1100	P ( KW )	8,65	8,65	3	ı	ı	0,09	ı	ı	5	2	
	_ ( A	15,4	15,4	6,44	ı	ı	0,8	ı	ı	7	7	
MOD.		-M	-M2	-M3	-M4	-M5	-М6	-M7	-M8	-R3	-R4	
												CHACTION

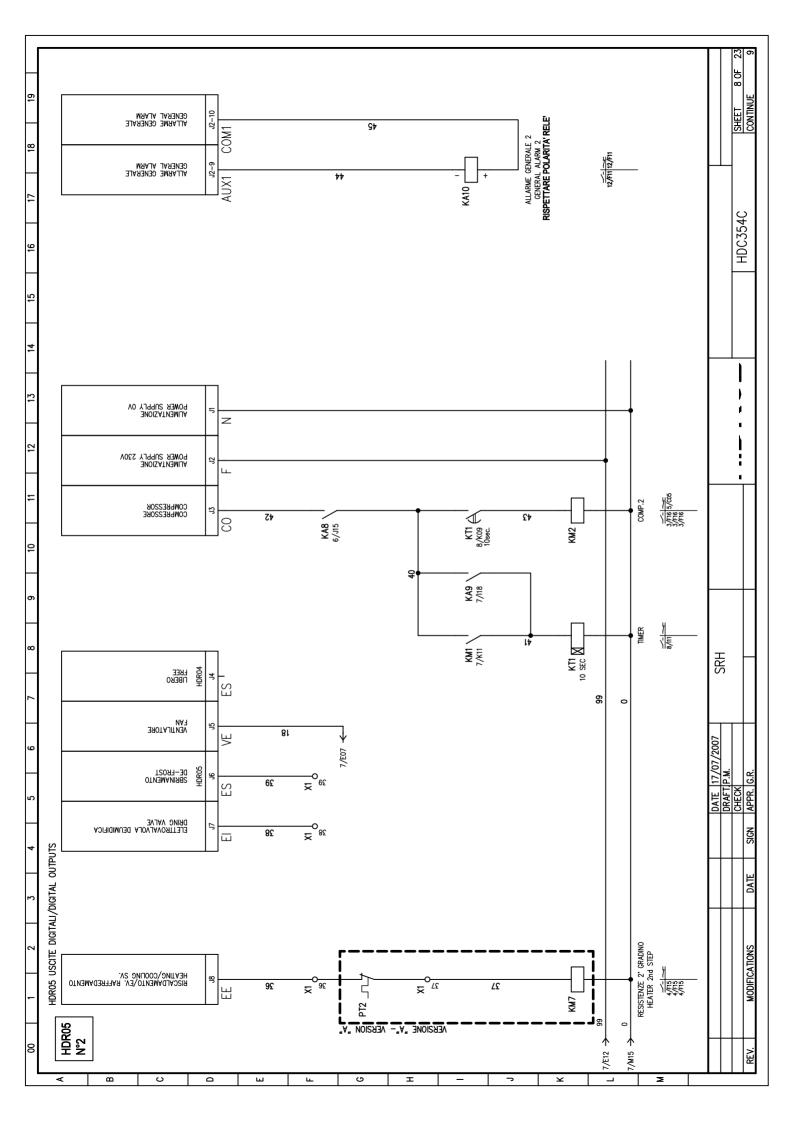


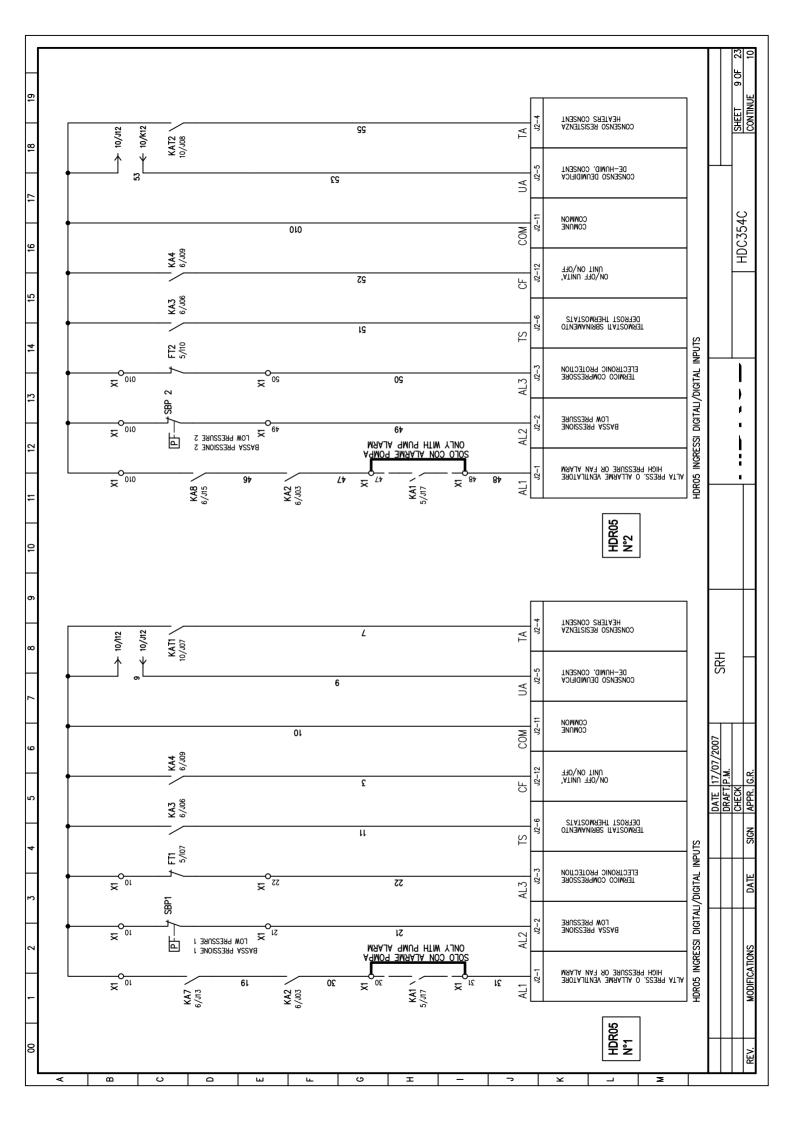


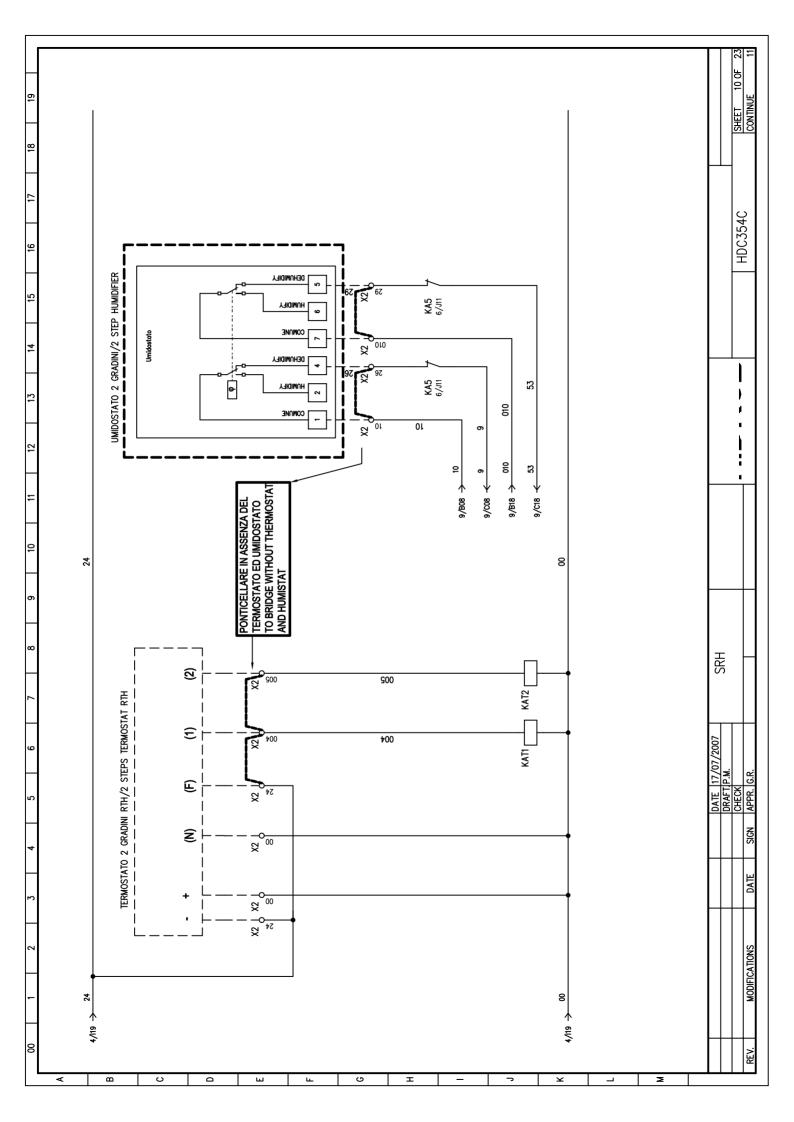


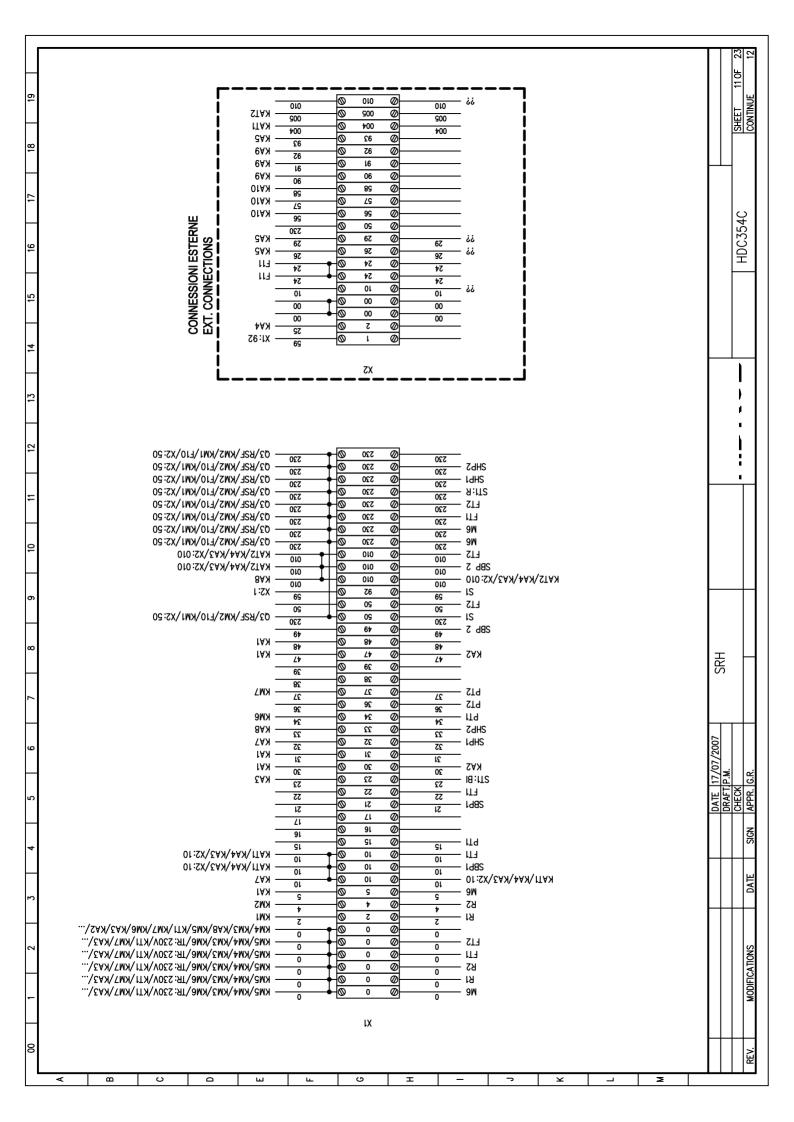


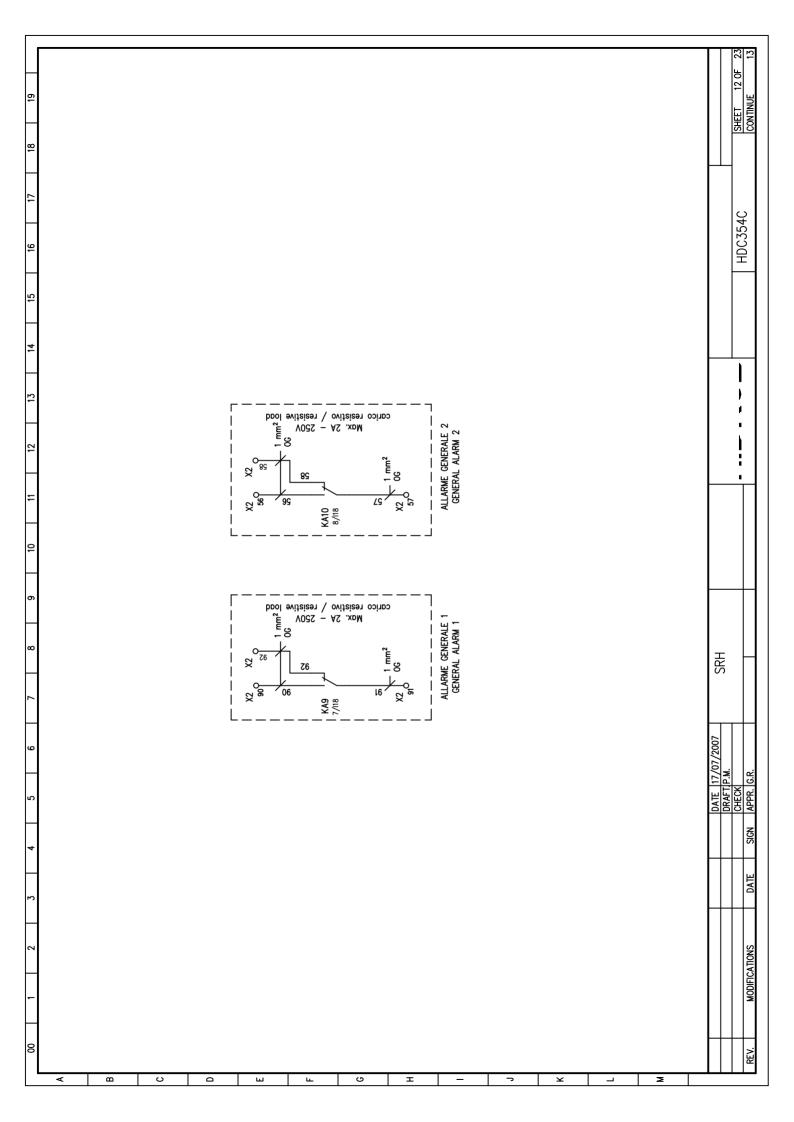


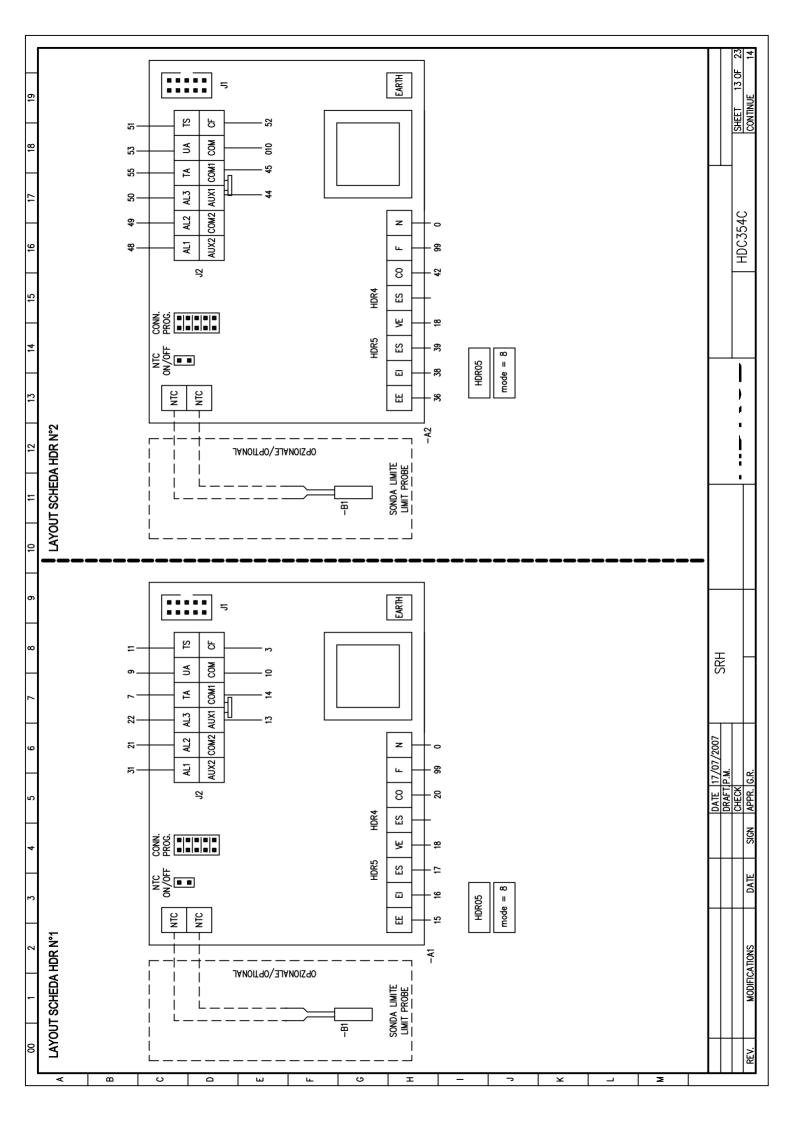










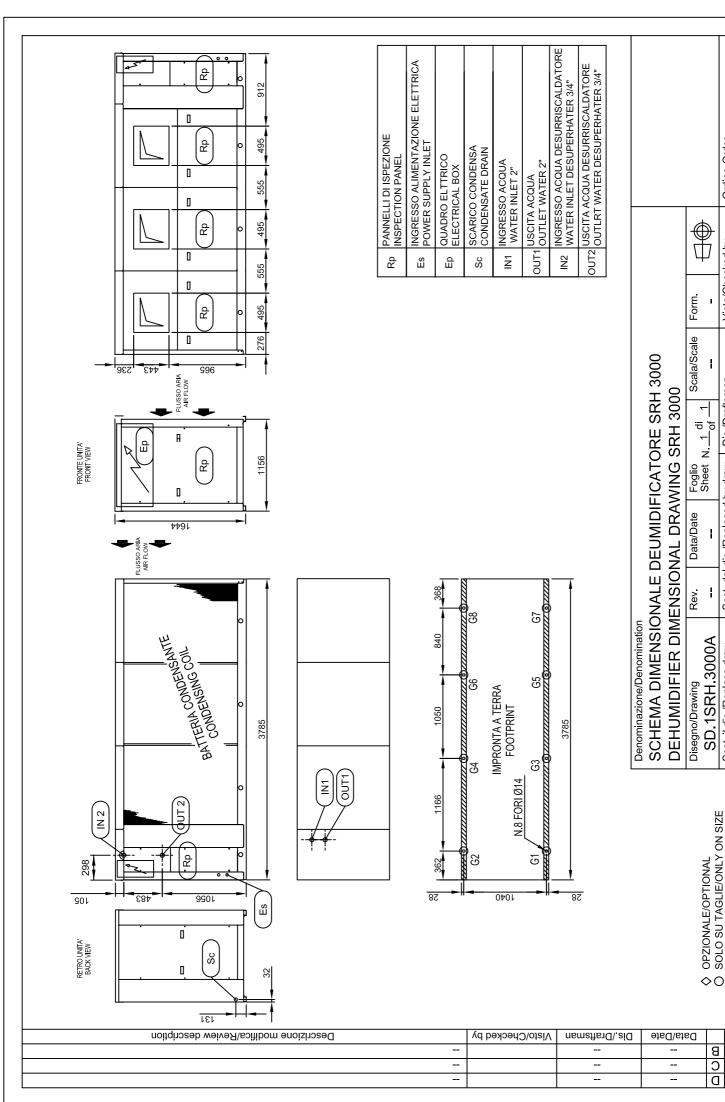


	00	2	3 4 5 6	7 8 9	10   11   12	13   14   15   16   17	17   18   19	
1	1100–1300	Sigla	Descrizione	Note tecniche	Codice articolo	Descrizione articolo	Quantità U.M. Po	Posizione
ι		B1	SONDE NTC				1 10	10/010
		F1		ITALWEBER "1A" Gg	2303038	Portaf sez.BCH 10X38 32A 690V	1 PCE 2,	2/C15
<u> </u>		F2	SOLO VERSIONE "A"	ITALWEBER "12A" Gg	2303038	Portaf sez.BCH 10X38 32A 690V	1 PCE 2/	2/015
		F3	SOLO VERSIONE "A"	ITALWEBER "12A" Gg	2302038	Portaf sez.BCH 10X38 32A 690V		2/C15
ပ		F4		ITALWEBER "10A" Gg	2302038	Portaf sez.BCH 10X38 32A 690V	1 PCE 2/	2/C15
		F10		ITALWEBER "2A" Gg	2301038	Portaf sez.BCH 10X38 32A 690V	1 PCE 2,	2/C15
O		KA1	POMPA SCARICO CONDENSA	FINDER	405280230	MINI RELÈ PER C.S. (CABLARE SOLO ZOCCOLO)	1 PCE 6	6/117
		KA2	ALLARME VENTIALTORI	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6,	6/117
L		KA3	SBRINAMENTO	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6,	6/117
<u> </u>		KA4	ON/OFF REMOTO	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6	6/117
		KA5	RESISTENZE ABILITAZIONE	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6,	6/117
ட		KA6	MARCIA COMPRESSORE	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6,	6/117
		KA7	ALTA PRESSIONE 1	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6,	6/117
ပ		KA8	ALTA PREASSIONE 2	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6,	6/117
		KA9/KA10	ALLARME GENERALE 1/2	FINDER	405290120000	MINI RELÈ PER C.S. IN CC	1 PCE 6,	6/118
I		KM1/2		MOELLER	276422	DILA-XHI20 CONTATTI AUS. 2NA	1 PCE 5,	5/C12
		KM1/2	COMP.1/2	11kw MOELLER	277140	DILM25-01(220V50HZ,240V60HZ) CONT. 11KW	1 PCE 7/	7/102
_		KM3	VENTILATORI	MOELLER	276698	DILM9-10 (220V50HZ,240V60HZ) CONT. 4KW	1 PCE 7/	7/110
-	<b>_</b>	KM6/7	RESISTENZE (SOLO VERSIONE "A")	MOELLER	276698	DILM9-10 (220V50HZ,240V60HZ) CONT. 4KW	1 PCE 7/	7/110
L		KT1	TIMER	GAVAZZI	DDA51CM24		1 PCE 7,	7/110
7		RSF	SEQUENZA FASE	GAVAZZI	DPA51		1 5,	5/H14
		TR	TRASF.	150VA			1 PCE 7,	7/110
×		SD	SEZ.	ABB	OT 63 E3		1 PCE 7,	7/110
		A1/A2	CONTROLLO	HDR05			1 5,	5/H14
_		Q1	COMPRESSORE 1	MOELLER	242952	PLS6-C32/3	1 PCE 2,	2/C15
		02	COMPRESSORE 2	MOELLER	242952	PLS6-C32/3	1 PCE 2,	2/C15
2		43	VENTILATORE 1	MOELLER	72739	PKZM0-10	1 PCE 2,	2/C15
Σ		KAT1/KAT2		FINDER	40528024000	MINI RELÈ PER C.S. IN CC	1 PCE 6,	6/118
			DATE 17/07/2007 DRAFTIP.M.	SRH				
REV.		MODIFICATIONS	CHECK DATE SIGN APPR. G.R.			HDC354C	SHEET	19 OF 23

1500.2000   Sylop	00	_	2 3 4 5 6	7 8 9 9	10   11   12	13   14   15   16	17   18   19	
1				Note tecniche	Codice articolo	Descrizione articolo	Quantità U.M. Posizione	zione
1	ς	B1	SONDE NTC				1 10/D10	0
1		FI		ITALWEBER "1A" Gg	2303038	Portaf sez.BCH 10X38 32A 690V	1 PCE 2/C15	
1	В	F2	SOLO VERSIONE "A"	ITALWEBER "12A" Gg	2303038	Portaf sez.BCH 10X38 32A 690V		
Fig. 2000   Fig		F3	SOLO VERSIONE "A"	ITALWEBER "12A" Gg	2302038	Portaf sez.BCH 10X38 32A 690V	<u> </u>	
Fire   10   Fir	၁	F4		ITALWEBER "10A" Gg	2302038	Portaf sez.BCH 10X38 32A 690V		
Mail Registry   Mail Regist		F10		ITALWEBER "2A" Gg	2301038	Portaf sez.BCH 10X38 32A 690V		
1	D	KA1	POMPA SCARICO CONDENSA	FINDER	405280230	MINI RELÈ PER C.S. (CABLARE SOLO ZOCCOLO)		
KAY   KAY   KAY   KAY   KANDELSON   KAN		KA2	ALLARME VENTIALTORI	FINDER	405280230	MINI RELÈ PER C.S.		
1	L	KA3	SBRINAMENTO	FINDER	405280230	MINI RELÈ PER C.S.		
1	J	KA4	ON/OFF REMOTO	FINDER	405280230	MINI RELÈ PER C.S.		
1	I	KA5	RESISTENZE ABILITAZIONE	FINDER	405280230	MINI RELÈ PER C.S.		
1	LL.	KA6	MARCIA COMPRESSORE	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6/J17	
Fig. 61   Fig. 62   Fig.		KA7	ALTA PRESSIONE 1	FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6/J17	
MANY	9	KA8		FINDER	405280230	MINI RELÈ PER C.S.	1 PCE 6/J17	
Mail		KA9/KA1		FINDER	405290120000	MINI RELÈ PER C.S. IN CC		
KMI/2         COME I/2         COME I/2         ESSTENZE         COME I/2         MOELLER         2772869         DIAMS-01 (220405AR2-240406NZ) CONT. 4KW         I         PCE         7           KMS/4         VENTILATORI         MOELLER         278699         DIAMS-01 (220405AR2-240406NZ) CONT. 4KW         I         PCE         7           KMS/7         RESTENZE         CROLO FRSIONE **7)         MOELLER         278699         DIAMS-01 (220405AR2-240406NZ) CONT. 4KW         I         PCE         7           RST         KMB         GOVAZZ         GONAZZ	Ŧ	KM1/2		MOELLER	276422	DILA-XHI20 CONTATTI AUS. 2NA		21
MASIA   MORLIER   MORLIE		KM1/2	COMP.1/2	15kw Moeller	277268	DILM32-01(220V50HZ,240V60HZ) CONT. 15KW	_	
KIT   INJEK   RESISTENZE (SOLO VERSIONE "A")   MOELLER   276698   DILM9-10 (220V5GHZ240V6GHZ) CONT. 4KW   1 PCE 7 TO CANAZZ   DOASGALZA   DILM9-10 (220V5GHZ240V6GHZ) CONT. 4KW   1 PCE 7 TO CANAZZ   SGOVA   DPAS1   DPAS1	_	KM3/4	VENTILATORI	MOELLER	276698	DILM9-10 (220V50HZ,240V60HZ) CONT. 4KW	-	
Fig.	_	KM6/7	RESISTENZE (SOLO VERSIONE "A")	MOELLER	276698	DILM9-10 (220V50HZ,240V60HZ) CONT. 4KW		
Fig.   Scolutinary Fase   Scol		KT1	TIMER	GAVAZZI	DDA51CM24			
TRAST   TRAST   TRAST   TRAST   S00VA   SEZ   SOVA   SEZ   SOVA   SEZ   SEZ   SOVA   SEZ   SEZ   SOVA   SEZ   SEZ   SOVA   SEZ   SOVA   SEZ   SOVA   SEZ   SOVA   SEZ   SEZ	٦	RSF	SEQUENZA FASE	GAVAZZI	DPA51		1 5/H14	_
Table   Signature   Signatur		TR	TRASF.	300VA				
A 1/A2   A	×	SD	SEZ.	ABB	OT 125 E3			
Table   Compressore   Library   Compressore   Comp		A1/A2	CONTROLLO	HDR05			1 5/H14	_
According to a compression of the compression of		Q1	COMPRESSORE 1	MOELLER	242954	PLS6-C50/3	_	
Automitation   Continuous   C		0.5		MOELLER	242954	PLS6-C50/3		
Act   Act		03	VENTILATORE 1	MOELLER	72738	PKZM0-6.3	1 PCE 2/C15	
KATI/KAT2   A10528024000   MINI RELÈ PER C.S. IN CC   PCE   6/10   PCE   6/10   PCE   FC   FC   FC   FC   FC   FC   FC	Σ	04	VENTILATORE 2	MOELLER	72738	PKZM0-6.3		
DATE   17/07/2007   SRH		кат1/ка	172	FINDER	40528024000	PER C.S. IN	1 PCE 6/J18	
MODIFICATIONS DATE SIGN APPR. G.R.   HDC354C CONTINUE				SRH		-		
	REV.	MODIFICATION	DATE SIGN			HDC354C	SHEET 20 OF CONTINUE	OF 23

1   1   1   1   1   1   1   1   1   1		00	2	3 4 5 6	7 8 9 9	10   11   12	13   14   15   16   1	17   18	19	
1	4	3000	Sigla	Descrizione	Note tecniche	Codice articolo	Descrizione articolo	Quantitg		izione
1	:		B1	SONDE NTC				1	10/01	10
Fig.			FI		ITALWEBER "1A" Gg	2303038	Portaf sez.BCH 10X38 32A 690V	1		2
1	<u>в</u>		F2/F3	SOLO VERSIONE "A"	ITALWEBER "12A" Gg	2303038	Portaf sez.BCH 10X38 32A 690V			5
Fig.			F4		ITALWEBER "10A" Gg	2302038	Portaf sez.BCH 10X38 32A 690V			2
No.   Automatic Conditionary   Decision	ပ		F10		ITALWEBER "2A" Gg	2301038	Portaf sez.BCH 10X38 32A 690V			2
No.   No.			KA1	POMPA SCARICO CONDENSA	FINDER	405280230	MINI RELÈ PER C.S. (CABLARE SOLO ZOCCOLO)			7
No.   No.	٥		KA2	ALLARME VENTIALTORI	FINDER	405280230	MINI RELÈ PER C.S.			7
No.   No.			KA3	SBRINAMENTO	FINDER	405280230	MINI RELÈ PER C.S.			7
Note   Mode	L		KA4	ON/OFF REMOTO	FINDER	405280230	MINI RELÈ PER C.S.			7
4 40 bit			KA5	RESISTENZE ABILITAZIONE	FINDER	405280230	MINI RELÈ PER C.S.			7
May   May			KA6	MARCIA COMPRESSORE	FINDER	405280230	MINI RELÈ PER C.S.			7
4 48 by         414 PREASONE 2         1 ACT PREASONE 2         414 PREASON	LL.		KA7	ALTA PRESSIONE 1	FINDER	405280230	MINI RELÈ PER C.S.			7
May (Au) (a) (AL) ARIA (ARIA (AL) ARIA (AL			KA8	ALTA PREASSIONE 2	FINDER	405280230	MINI RELÈ PER C.S.			7
May   May	ပ		KA9/KA10	ALLARME GENERALE 1/2	FINDER	405290120000	MINI RELÈ PER C.S. IN CC	-	-	8
MAIA, 1/2         COMP.1/2 COMP.1			KM1/2		MOELLER	276422	DILA-XHI20 CONTATTI AUS. 2NA	_		2
AMAS   ASSIGNED         CAMBAS   ASSIGNED         AMAS	I		KM1/2	COMP.1/2	18kw Moeller	277774	DILM40-01(220V50HZ,240V60HZ) CONT. 18KW	_		2
KIT   INCHESTINCE (SOLO VERSIONE "A')   MOELLER   2006510A22   MOELLER   2006510A2   M			KM3/4/5	VENTILATORI	MOELLER	276698	DILM9-10 (220V50HZ,240V60HZ) CONT. 4KW			0
KIT         IMER         CANAZZA         CONSAINA         CONS	-		KM6/7	RESISTENZE (SOLO VERSIONE "A")	MOELLER	276698	DILM9-10 (220V50HZ,240V60HZ) CONT. 4KW			0
Fig.         Signification         Convolute face         Convolute face <th>-</th> <td></td> <td>KTI</td> <td>TIMER</td> <td>GAVAZZI</td> <td>DDA51CM24</td> <td></td> <td></td> <td><math>\vdash</math></td> <td>0</td>	-		KTI	TIMER	GAVAZZI	DDA51CM24			$\vdash$	0
Image: Line Interpretation of the control	T		RSF	SEQUENZA FASE	GAVAZZI	DPA51		1	5/H1	4
4 A A A A A A S A A A A A A A A A A A A	7		TR	TRASF.	300VA			_		0
4 /A 2         COMPRESSORE         MOELLER         42954         PLS6-C50/3         PLS6-C50/3         PLS6-C50/3         PLS6-C50/3         PC         2/C15         PC<			SD	SEZ.	ABB	200		-		0
Fig.   242954   Fig.   Fig.	×		A1/A2	CONTROLLO	HDR05			1	5/H1	4
A compressor   A c			Q1	COMPRESSORE 1	MOELLER	242954	PLS6-C50/3			5
43         AFMILATORE         MOELIER         72738         PKZMO-6.3         PKZMO-6.3         PKZMO-6.3         PC         2/C15           44         VENTILATORE 2         MOELIER         72738         PKZMO-6.3         PKZMO-6.3         PKZMO-6.3         PC         2/C15           45         ASTILATORE         MOELIER         405280024         MINI RELÈ PER C.S.         PRZMO-6.3         1         PC         6/J17           1         ASTILATORE         ASTILATORE         ASTILATORE         SRH         ASSIGNATIONE         ASSIGNATIONE         APPRETI P.M.         APPRETI 210F         ASSIGNATIONE         APPRETI 210F         ASSIGNATIONE         APPRETI 210F         ASSIGNATIONE         APPRETI 210F         ASSIGNATIONE         ASSIGNATIONE         APPRETI 210F         ASSIGNATIONE         APPRETI 210F         ASSIGNATIONE         APPRETI 210F         ASSIGNATIONE         ASSI			02		MOELLER	242954	PLS6-C50/3			5
Accordance   Acc			03	VENTILATORE 1	MOELLER	72738	PKZM0-6.3			5
Accordance   Acc	 		Q4	VENTILATORE 2	MOELLER	72738	PKZM0-6.3			5
KAT1/KAT2         KAT1/KAT2         FINDER         FINDER         FINDER         FINDER         FINDER         FOE         6/JIT           MODIFICATIONS         DATE         17/07/2007         SRH         TOTAL         SHEET         21 OF           MODIFICATIONS         DATE         SIGN         APPR. G.R.         INDEX SIGN         SHEET         21 OF	Σ		95	VENTILATORE 2	MOELLER	72738	PKZM0-6.3	-		5
Date   17/07/2007   SRH   Date   17/07/2007   SRH   Descriptions   Date   Sign   Appr.   C.R.     SHEET 21 OF   Continue			KAT1/KAT2		FINDER	405280024	MINI RELÈ PER C.S.			7
MODIFICATIONS DATE SIGN APPR. G.R.   HDC354C SHEET 21 OF CONTINUE	Ш				SRH					
	REV		DIFICATIONS	SIGN			HDC354C		SHEET 21 CONTINUE	

Bezeichnung –																																								
– Вехе																																								
- Denomination -																																								
	1	1	1	1		1	1	1	1	ı	1	1	1	1	1	1	1	1	1	ı	1	1	1	1		1	1	1	1	1	1	1	1							
- Denomination -	ELECTRONIC CONTROL	ELECTRONIC CONTROL	PHASE SEQUENCE RELAY FUSES	STEP 1 HEATER HEATING FUSES	TDANSEODNED FISES	FI ECTRONIC PROTECTION	ELECTRONIC PROTECTION	AUXILIARY FUSE	PHASE SEQUENCE RELAY	COMPRESSOR CONTACTOR	NTACI	FAN CONTACTOR	FAN CONTACTOR	STED 1 HEATER CONTACTOR	STEP 2 HEATER CONTACTOR	TIMER COMPRESSORE	RELAY	RELAY	RELAY	RELAY	RELAY	RELAY	KELA?	KELAT		COMPRESSOR	COMPRESSOR	FAN	FAN	FAN	PUMP	HEATER THERMAL PROTECTION	HEATER THERMAL PROTECTION						SRH	
- Denominazione -	CONTROLLO ELETTRONICO	CONTROLLO ELETTRONICO	FUSIBILI RELE' SEQUENZA FASI	FUSIBILI RESISTENZA RISCALDAMENTO GRADINO 1	FUSIBILI RESISTENZA KISCALDAMENTO GRADINO Z	PROTEZIONE ELETTRONICA	PROTEZIONE ELETTRONICA	FUSIBILE AUSILIARI	RELE' SEQUENZA FASI	CONTATTORE COMPRESSORE	CONTATTORE COMPRESSORE	CONTATTORE VENTILATORE	CONTATTORE VENTILATORE	CONTATTORE VENTILATORE	CONTATTORE RESISTENCE GRADINO 2	TEMPORIZZATORE COMPRESSORE	RELE	RELE'	RELE'	RELE"	RELE'	RELE:	RELE Pri ri	ול הייני הייני	MELE DELE'	COMPRESSORE	COMPRESSORE	VENTILATORE	VENTILATORE	VENTILATORE	POMPA SCARICO CONDENSA	PROTEZIONE TERMICA RESISTENZA	PROTEZIONE TERMICA RESISTENZA						DATE 17/07/2007	DRAFTĮP.M.
POSIZIONE POSITION POSITION ORTEN											-						_		_	_												_	-							
SIGLA INITIALS SIGLE KENNZEIC					T	t	-FT2	-510		-KM1	-KM2	-KM3	-KM4	CMA	-KM7	Ę	-KA1	-KA2	-KA3	-KA4	-KA5	-KA6	-KA/	-KA8	-KA9	,				П		-P11	-PT2	1	Ť	t	t	T		



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Ordine-Order

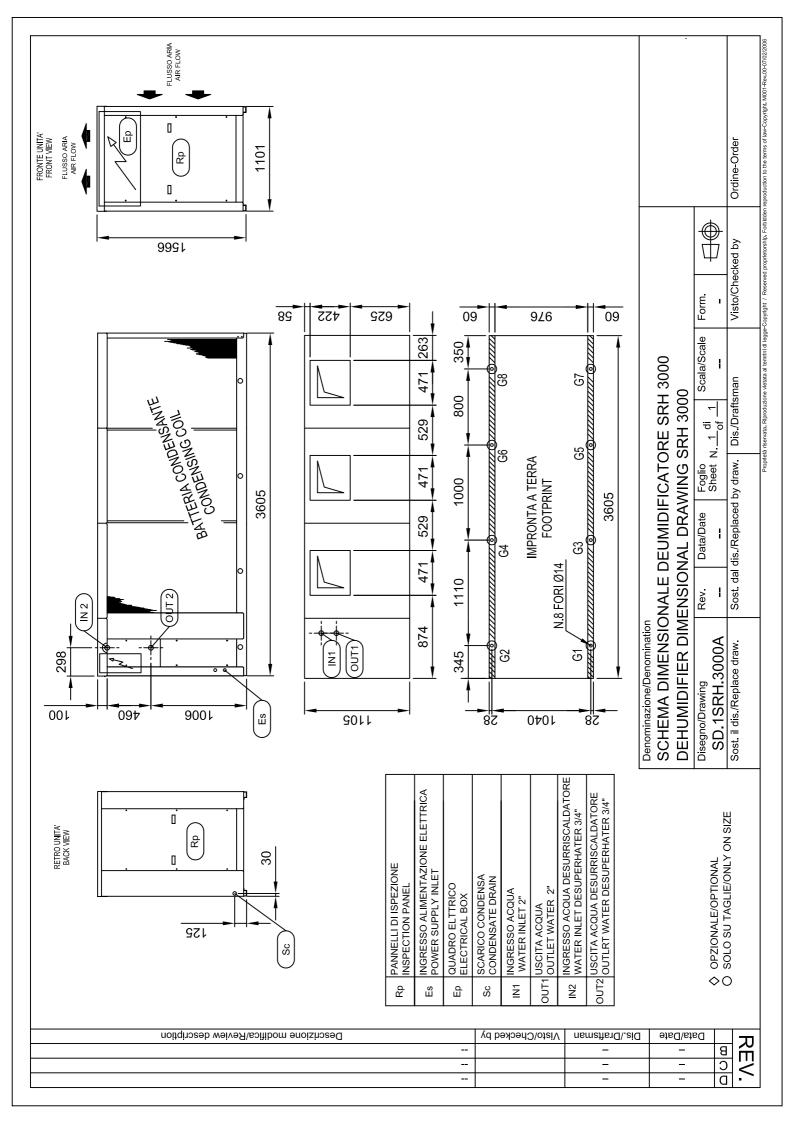
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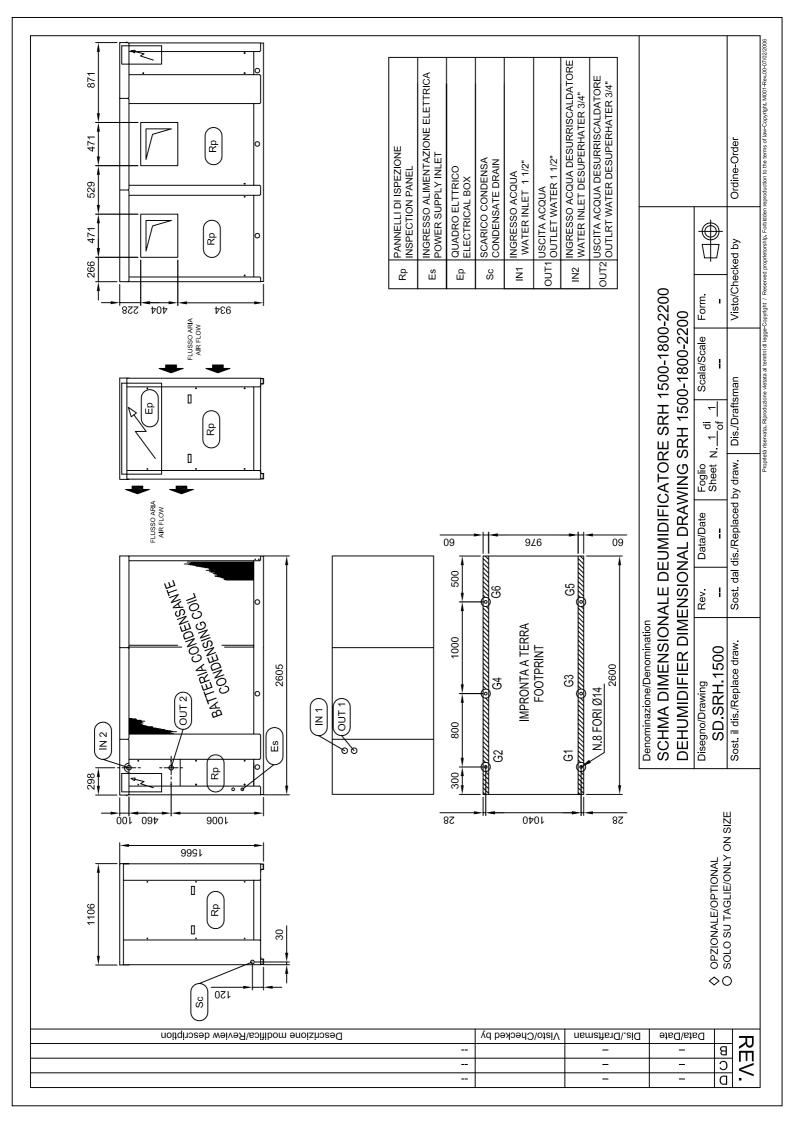
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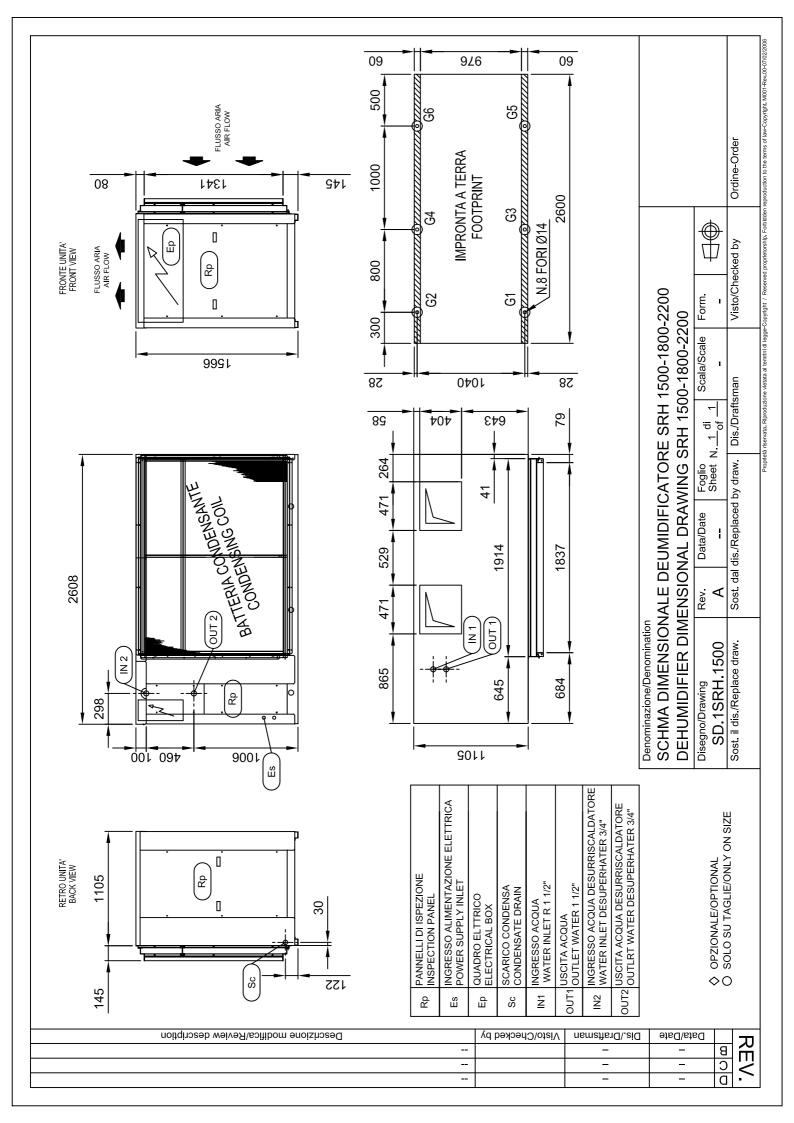
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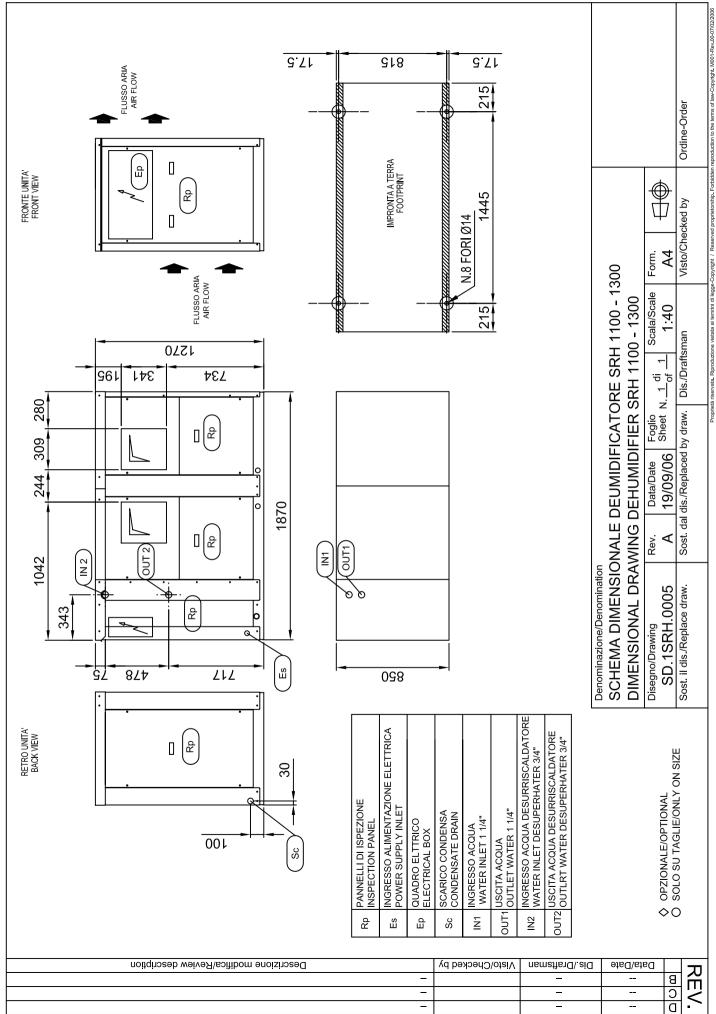
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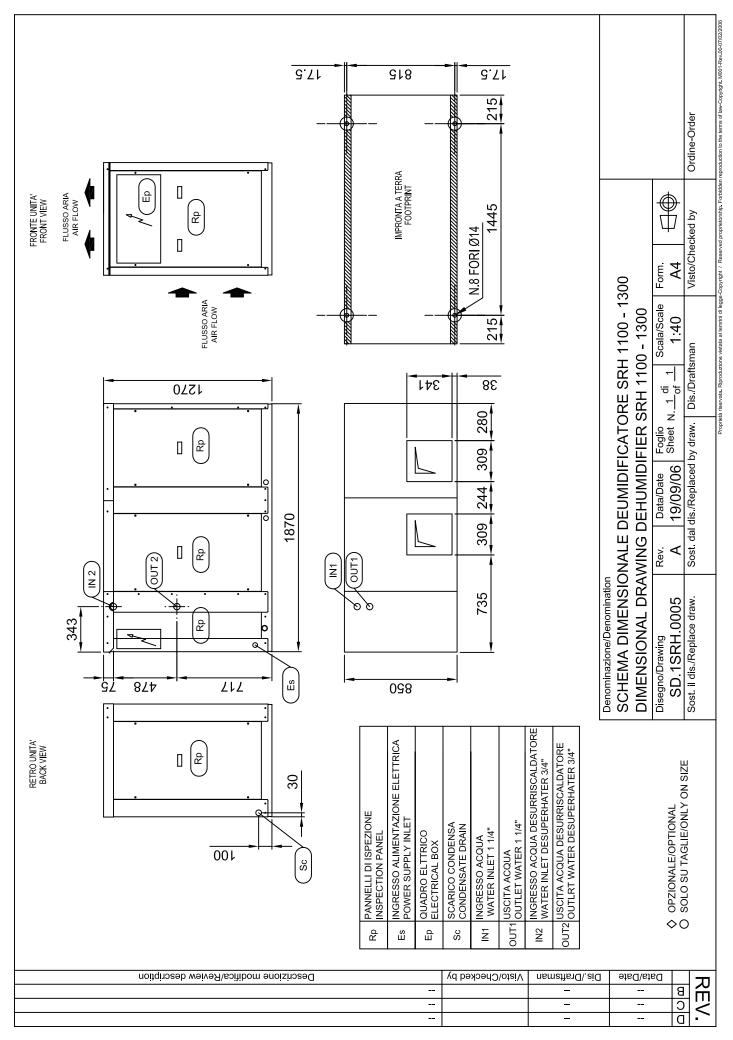
REV.













HIDROS srl Via dell'Industria 5 35020 Brugine (Pd) Tel.+390-49-9731022 Fax.+390-49-5806928

Info@hidros.it www.hidros.it

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